

LIST OF PARTS



SINGER^{**} MACHINES

Nos. 175-62 and 175-63

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

To insure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, "TYPE B" or "TYPE D" OIL, sold by Singer Sewing Machine Company, should be applied daily to all oil holes and points of contact marked "OIL", as instructed in Form 20544.

"TYPE D" OIL should be used when an oil is desired which will produce a minimum of stain on fabrics, even after a long period of storage.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- B—Polished, Nickel Plated and Buffed
- C—Hardened Only
- D—Polished Only
- E—Soft, Not Polished
- F—Hardened and Polished
- G—Bright Rumbled and Nickel Plated
- H—Blued
- J—Nickel Plated Only
- K—Hardened and Nickel Plated
- L—Brass Plated
- M—Oxidized
- R—Phosphate Coating Formed on Surface of Iron or Steel
- S—Cadmium Plated
- T—Copper Plated
- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide for Iron and Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- A.A—Buffed and Chromium Plated
- A.B—Hardened, Polished, Buffed and Chromium Plated
- A.E—Hardened, Bright Rumbled and Nickel Plated
- A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- A.G—Alumilite (Plain)
- A.H—Alumilite (Dyed) Color Must be Stated
- A.J—Polished, Nickel Plated and Chromium Plated
- A.K—Hardened, Polished, Nickel Plated and Chromium Plated
- A.L—Heat Treated for Toughness
- A.L.D—Heat Treated for Toughness and Polished
- A.L.X—Heat Treated for Toughness and Black Oxide

INSTRUCTIONS FOR ORDERING

- A.S—Black Moulded Phenolic
- A.T—Beige Moulded Phenolic
- A.U—Brown Moulded Phenolic
- A.W—Hardened then Flame Coated with Tungsten Carbide
- B.A—Chrome Nickel Satin Finish
- B.B—Hardened and Chrome Nickel, Satin Finished
- C.R—Hardened and Phosphate Coating Formed on Surface of Steel
- F.J—Hardened, Polished and Nickel Plated
- T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B—Copper and Nickel Plated and Polished
- T.J—Copper and Nickel Plated Only
- T.K—Hardened, Copper and Nickel Plated
- T.L—Copper and Brass Plated
- T.M—Copper Plated and Oxidized
- X.C—Hardened and Black Oxide for Iron and Steel
- Z.A—Hardened, Polished Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142,000 are screw numbers

1501 to 1800 and 51500 to 51800 are nut numbers

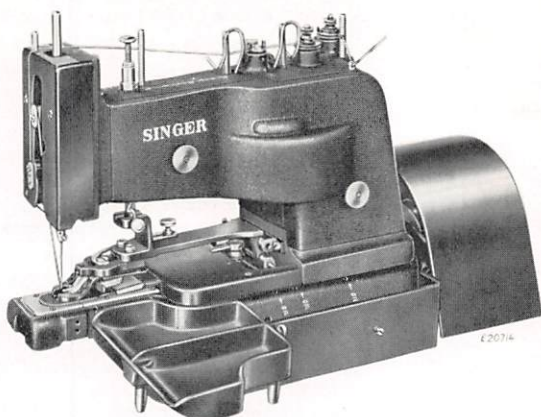
1801 to 2000 and 51801 to 52000 are roller numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 175-62

FOR SEWING TWO- OR FOUR-HOLE FLAT BUTTONS, FROM 20 TO 45 LIGNE, THROUGH AND THROUGH STITCH, CLOSE TO THE MATERIAL. MAKES TWO PARALLEL BARS IN FOUR-HOLE BUTTONS ACROSS THE CYLINDER WITH ONE RIGHT ANGLE CROSS-OVER STITCH, 15 STITCHES, INCLUDING CROSS-OVER AND KNOTTING STITCHES. NEEDLE BAR STROKE $1\frac{7}{8}$ IN. MACHINE PULLEY (TIGHT) 175140. DIAMETER OF BELT GROOVE $2\frac{3}{4}$ IN. SPEED: 1000 DEPENDING ON MATERIAL USED AND OPERATIONS PERFORMED.

*175001	-----	Arm.....
8589	23335	Arm Dowel Pin (2)
*175003	-----	Arm Rock Shaft:
175340	23335	Arm Rock Shaft 175003 with 175007 and 175341.....
175005	23335	Arm Rock Shaft Crank (back) with 1177E, 1521J and 140016E.....
1177E	23335	Arm Rock Shaft Crank (back) Clamping Screw
140016E	23335	Arm Rock Shaft Crank (back) Position Screw
1521J	23335	Arm Rock Shaft Crank (back) Position Screw Lock Nut.....
*175341	-----	Arm Rock Shaft Crank (front).....
175007	23335	Arm Rock Shaft Crank (front) Pin
140017E	23335	Arm Screw (long) (3).....
670E	23335	Arm Screw (short).....
175008	23341	Arm Side Cover (left).....
230X	23341	Arm Side Cover (left) Screw (2).....
175009	23334	Arm Side Cover (right).....
175010	23334	Arm Side Cover (right) Screw Stud (long) ..

No.	Plate	Name
175011	23334	Arm Side Cover (right) Screw Stud (short)
51649E	23334	Arm Side Cover (right) Screw Stud Lock Nut (2).....
51650B	23334	Arm Side Cover (right) Screw Stud Thumb Nut (2).....
*175825	-----	Bed.....
175013	-----	Bed End Cover (bottom)
175751	23337	Bed End Cover (bottom) 175013 with 175016
175014	23337	Bed End Cover (bottom) Hinge Pin (left) ..
175015	23337	Bed End Cover (bottom) Hinge Pin (right) ..
175016	23337	Bed End Cover (bottom) Spring
175017	23337	Bed End Cover (bottom) Spring Hook
175862	23335	Bed Top Cover (back)
140018W	23335	Bed Top Cover (back) Screw (2)
175020	23343	Bed Top Cover (front)
140019F	23343	Bed Top Cover (front) Screw (4)
175422	-----	Button Clamp (left)
175021	23347	Button Clamp (left) 175422 with 140021C, 175023 and 175622
175022	23347	Button Clamp (left) 175021 with 228J and 175026
175023	23347	Button Clamp (left) Button Stop
140020C	23347	Button Clamp (left) Hinge Screw
1498AL	23347	Button Clamp (left) Hinge Screw Lock Screw
140021C	23347	Button Clamp (left) Screw Stud
175026	23347	Button Clamp (left) Spring
228J	23347	Button Clamp (left) Spring Screw
175622	23347	Button Clamp (left) Spring Steady Pin
175423	-----	Button Clamp (right)
175027	23347	Button Clamp (right) 175423 with 140021C, 175029 and 175622
175028	23347	Button Clamp (right) 175027 with 228J and 175030
175029	23347	Button Clamp (right) Button Stop
140020C	23347	Button Clamp (right) Hinge Screw
1498AL	23347	Button Clamp (right) Hinge Screw Lock Screw
140021C	23347	Button Clamp (right) Screw Stud
175030	23347	Button Clamp (right) Spring
228J	23347	Button Clamp (right) Spring Screw
175622	23347	Button Clamp (right) Spring Steady Pin ...
175031	23347	Button Clamp Adjusting Lever
680W	23347	Button Clamp Adjusting Lever Thumb Screw
175032	23347	Button Clamp Adjusting Lever Thumb Screw Washer
175806	23347	Button Clamp Arm
175034	23342	Button Clamp Arm Hinge Pin
175035	23342	Button Clamp Arm Hinge Pin Bracket
160J	23342	Button Clamp Arm Hinge Pin Bracket Screw (2)
175036	23342	Button Clamp Arm Hinge Pin Bracket Shim (.003 in. thick)

No.	Plate	Name
175037	23342	Button Clamp Arm Hinge Pin Bracket Shim (.005 in. thick).....
175038	23342	Button Clamp Arm Hinge Pin Bracket Shim (.007 in. thick).....
175039	23342	Button Clamp Arm Hinge Pin Bracket Shim (.015 in. thick).....
175040	23347	Button Clamp Closing Spring.....
175041	23341	Button Clamp Lifting Arm with 176K, 190J and 1259AL.....
1259AL	23341	Button Clamp Lifting Arm Set Screw.....
175871	23341	Button Clamp Lifting Link.....
175873	-----	Button Clamp Lifting Link 51224X, 175814, 175871 and 175872.....
175814	23341	Button Clamp Lifting Link Hook (lower)...
175872	23341	Button Clamp Lifting Link Hook (upper)...
176C	23341	Button Clamp Lifting Link Screw (upper)...
190J	23341	Button Clamp Lifting Link Screw (upper) Lock Screw.....
51224X	23341	Button Clamp Lifting Link Thumb Screw...
175043	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft.....
175044	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft Collar with 458AL.....
458AL	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft Collar Set Screw.....
175045	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft Spring.....
175046	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft Spring Collar with 458AL..
458AL	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft Spring Collar Set Screw....
175047	23346	Button Clamp Lifting Rod.....
175048	23341	Button Clamp Lifting Rod Arm with 160E and 50269AL.....
160E	23341	Button Clamp Lifting Rod Arm Clamping Screw.....
50269AL	23341	Button Clamp Lifting Rod Arm Position Screw.....
175049	23346	Button Clamp Lifting Rod Arm Stop Plate..
160J	23346	Button Clamp Lifting Rod Arm Stop Plate Screw (2).....
175032	23346	Button Clamp Lifting Rod Arm Stop Plate Screw Washer (2).....
42830	23346	Button Clamp Lifting Rod Cotter Pin.....
175050	23346	Button Clamp Lifting Rod Spring.....
175051	23346	Button Clamp Lifting Rod Spring Stop Collar with 160C.....
160C	23346	Button Clamp Lifting Rod Spring Stop Collar Set Screw.....
175365	23346	Button Clamp Presser Bar.....
175053	23346	Button Clamp Presser Bar Collar with 458AL.....
458AL	23346	Button Clamp Presser Bar Collar Set Screw.....

No.	Plate	Name
175054	23346	Button Clamp Presser Bar Screw Bearing
175055	23346	Button Clamp Presser Bar Spring.....
140023X	23346	Button Clamp Pressure Regulating Thumb Screw.....
1722X	23346	Button Clamp Pressure Regulating Thumb Screw Lock Nut.....
175056	23347	Button Clamp Spreader and Button Stop...
175734	23347	Button Clamp Spreader and Button Stop 175056 with 175058 and two 1472J.....
175057	23347	Button Clamp Spreader and Button Stop Base with two 1498AL.....
140024AL	23347	Button Clamp Spreader and Button Stop Base Screw (2).....
175032	23347	Button Clamp Spreader and Button Stop Base Screw Washer (2).....
140265W	23347	Button Clamp Spreader and Button Stop Screw.....
51688J	23347	Button Clamp Spreader and Button Stop Screw Nut.....
175058	23347	Button Clamp Spreader Handle.....
1472J	23347	Button Clamp Spreader Handle Screw (2) .
175059	-----	Button Clamp complete, Nos. 51688J, 140265W, 175022, 175028, 175040, 175057, 175734 and two 140020C.....
175726	23347	Button Clamp 175059 with 680W, 175031, 175806, two 140024AL and three 175032, for 20 to 45 ligne two or four hole flat buttons.....
175771	23343	Face Plate with 624AL.....
175772	23343	Face Plate 175771 with 185J, 175062, 175063, 175065, 175066, 175774, 175776 and 202098.....
120X	23343	Face Plate Screw (2).....
175062	23343	Face Plate Thread Guide (lower) Plate...
185J	23343	Face Plate Thread Guide (lower) Plate Screw.....
175063	23343	Face Plate Thread Guide (lower) Plate Screw Spacing Collar.....
202098	23343	Face Plate Thread Guide (lower) Roller..
175065	23343	Face Plate Thread Guide (lower) Roller Pin.....
175066	23343	Face Plate Thread Guide (upper).....
175773	23343	Face Plate Thread Retainer Sleeve.....
175774	23343	Face Plate Thread Retainer Spring.....
175775	23343	Face Plate Thread Retainer Stud.....
175776	-----	Face Plate Thread Retainer Stud 175775 with 175773.....
624AL	23343	Face Plate Thread Retainer Stud Set Screw.....
175865	23345	Feed Cam.....
175866	23338	Feed Cam Driving Worm.....
175069	23338	Feed Cam Driving Worm Pin.....
175867	23345	Feed Cam Driving Worm Wheel with 175229 and two 140026C.....

No.	Plate	Name
140026C	23345	Feed Cam Driving Worm Wheel Set Screw (2).....
175071	23345	Feed Cam Driving Worm Wheel Shaft.....
175868	-----	Feed Cam Driving Worm Wheel Shaft 175071 with 175860 and 175869.....
127X	23345	Feed Cam Screw (2).....
175032	23345	Feed Cam Screw Washer (2).....
175685	23347	Feed Plate with two 175857.....
175073	23342	Feed Plate Carrier.....
*175074	-----	Feed Plate Carrier Driving Arm with 458AL and 51923.....
175796	23342	Feed Plate Carrier Driving Arm Pin.....
51923	23342	Feed Plate Carrier Driving Arm Roller and Screw Stud.....
458AL	23342	Feed Plate Carrier Driving Arm Set Screw
175075	23342	Feed Plate Carrier Guide Block (left)
190J	23342	Feed Plate Carrier Guide Block (left) Screw (2).....
175076	23342	Feed Plate Carrier Guide Block (right)...
190J	23342	Feed Plate Carrier Guide Block (right) Screw (2).....
51667C	23342	Feed Plate Carrier Regulating Nut with 175549.....
175548	23342	Feed Plate Carrier Regulating Nut Screw Stud.....
175739	-----	Feed Plate Carrier Regulating Nut Screw Stud 175548 with 175078.....
175078	23342	Face Plate Carrier Regulating Nut Screw Stud Slide Block.....
175079	23342	Feed Plate Carrier Regulating Nut Screw Stud Washer.....
175549	23342	Feed Plate Carrier Regulating Nut Tighten- ing Handle.....
*175081	-----	Feed Plate Carrier Regulator.....
175627	23342	Feed Plate Carrier Regulator 175081 with 228X, 175074 and 175796.....
175083	23342	Feed Plate Carrier Regulator Spring.....
160J	23342	Feed Plate Carrier Regulator Spring Screw (bed end).....
228X	23342	Feed Plate Carrier Regulator Spring Screw (regulator end).....
175692	23342	Feed Plate Holder.....
227X	23342	Feed Plate Holder Screw (2).....
175589	23342	Feed Plate Spring.....
175857	23347	Feed Plate Stud (2).....
175085	23337	Looper.....
175594	23338	Looper Driving Shaft Bushing with 175092.
51183E	23338	Looper Driving Shaft Bushing Clamping Screw.....
175525	23338	Looper Driving Shaft Crank with 175090...
175089	23338	Looper Driving Shaft Crank Connecting Link.....
175090	23338	Looper Driving Shaft Crank Connecting Link Stud.....

No.	Plate	Name
175660	23338	Looper Driving Shaft Crank Connecting Link 175089 with 175525 and 175529....
1285AL	23338	Looper Driving Shaft Crank Position Screw
443AL	23338	Looper Driving Shaft Crank Set Screw....
175092	23338	Looper Driving Shaft Gear Pin
458AL	23337	Looper Set Screw
175093	23337	Looper Shaft with 458AL
*175528	-----	Looper Shaft Crank with 175133
*175529	-----	Looper Shaft Crank 175528 with two 140027C
140027C	23338	Looper Shaft Crank Set Screw (2)
175133	23338	Looper Shaft Crank Stud
175096	23335	Machine Rest Stud
458AL	23335	Machine Rest Stud Set Screw (2)
175396	23343	Needle Bar (hollow) with 200125F
175348	23343	Needle Bar Connecting Link
140028C	23343	Needle Bar Connecting Link Hinge Screw ..
1722X	23343	Needle Bar Connecting Link Hinge Screw Nut
175810	23343	Needle Bar Connecting Link Hinge Stud with 160E
175811	-----	Needle Bar Connecting Link Hinge Stud 175810 with 1492X, 175100 and 175101..
160E	23343	Needle Bar Connecting Link Hinge Stud Clamping Screw
175100	23343	Needle Bar Connecting Link Hinge Stud Thread Guide Plate
1492X	23343	Needle Bar Connecting Link Hinge Stud Thread Guide Plate Screw
175101	23343	Needle Bar Connecting Link Hinge Stud Thread Guide Roller
175349	23343	Needle Bar Connecting Stud (lower)
51730X	23343	Needle Bar Connecting Stud (lower) Nut ..
51652X	23343	Needle Bar Connecting Stud (lower Nut Lock Nut
175103	23343	Needle Bar Connecting Stud (lower) Washer
175104	23343	Needle Bar Connecting Stud (upper)
51730X	23343	Needle Bar Connecting Stud (upper) Nut ..
51652X	23343	Needle Bar Connecting Stud (upper) Nut Lock Nut
175103	23343	Needle Bar Connecting Stud (upper) Washer
175105	23338	Needle Bar Eccentric with 140027C
175106	23335	Needle Bar Eccentric Connecting Rod with 1521J, 140024AL, 175535 and two 140029E
140029E	23335	Needle Bar Eccentric Connecting Rod Cap Screw (2)
140024AL	23335	Needle Bar Eccentric Connecting Rod Clamping Screw
1521J	23335	Needle Bar Eccentric Connecting Rod Clamping Screw Nut

No.	Plate	Name
140031C	23335	Needle Bar Eccentric Connecting Rod Hinge Screw.....
51653E	23335	Needle Bar Eccentric Connecting Rod Hinge Screw Nut.....
175535	23335	Needle Bar Eccentric Connecting Rod Oil Pad (felt).....
175108	23338	Needle Bar Eccentric Pawl with 175114 ...
175109	-----	Needle Bar Eccentric Pawl complete, Nos. 175108, 175110 and 175112
175110	23338	Needle Bar Eccentric Pawl Bracket with 175111
134E	23338	Needle Bar Eccentric Pawl Bracket Screw.
175111	23338	Needle Bar Eccentric Pawl Bracket Steady Pin
175112	23338	Needle Bar Eccentric Pawl Hinge Pin.....
175113	23338	Needle Bar Eccentric Pawl Spring
175114	23338	Needle Bar Eccentric Pawl Spring Stud (2).
175860	23338	Needle Bar Eccentric Pin.....
140027C	23338	Needle Bar Eccentric Set Screw.....
175869	23345	Needle Bar Vibrating Cam with 175185....
175860	23345	Needle Bar Vibrating Cam Pin
175120	23345	Needle Bar Vibrating Lever.....
175756	23345	Needle Bar Vibrating Lever Adjusting Bracket with 458AL and 1341AL.....
175759	-----	Needle Bar Vibrating Lever Adjusting Bracket 175756 with 175123 and 175770..
175757	23345	Needle Bar Vibrating Lever Adjusting Bracket Hinge Stud.....
175770	-----	Needle Bar Vibrating Lever Adjusting Bracket Hinge Stud 175757 with 175758..
1341AL	23345	Needle Bar Vibrating Lever Adjusting Bracket Hinge Stud Set Screw
175758	23345	Needle Bar Vibrating Lever Adjusting Bracket Hinge Stud Slide.....
51654J	23345	Needle Bar Vibrating Lever Adjusting Bracket Lock Nut
175123	23345	Needle Bar Vibrating Lever Adjusting Bracket Lock Nut Screw Stud.....
458AL	23345	Needle Bar Vibrating Lever Adjusting Bracket Lock Nut Screw Stud Set Screw .
175125	23345	Needle Bar Vibrating Lever Adjusting Bracket Lock Nut Washer.....
175126	23345	Needle Bar Vibrating Lever Arm with 51923.....
140033C	23345	Needle Bar Vibrating Lever Arm Hinge Screw
51923	23345	Needle Bar Vibrating Lever Arm Roller and Screw Stud
140024AL	23345	Needle Bar Vibrating Lever Arm Screw...
175032	23345	Needle Bar Vibrating Lever Arm Screw Washer.....
140034C	23345	Needle Bar Vibrating Lever Hinge Screw..
140035C	23345	Needle Bar Vibrating Lever Hinge Screw Lock Screw

No.	Plate	Name
175878	23345	Needle Bar Vibrating Lever Hinge Screw Slide with 140034C.....
175546	23337	Needle Guide complete with Thread Finger Nos. 175547, 175877 and two 218D.....
175877	-----	Needle Guide (less thread finger) with 175131
175130	23337	Needle Guide Cam with two 1259AL.....
1259AL	23337	Needle Guide Cam Set Screw (2)
175861	23337	Needle Guide Oscillating Crank with 140159AL
140159AL	23337	Needle Guide Oscillating Crank Clamping Screw,
175859	23337	Needle Guide Oscillating Crank Spring....
175131	23337	Needle Guide Pin
175094	23337	Needle Guide Shaft Bushing
458AL	23337	Needle Guide Shaft Bushing Set Screw.....
175547	23337	Needle Guide Thread Finger
218D	23337	Needle Guide Thread Finger Screw (2)....
175483	23343	Needle Plate
140019F	23343	Needle Plate Screw (2)
200125F	23343	Needle Set Screw
175140	23338	Pulley, 2-3/4 in. diam., with 51655X, 140037C and 175820.....
NOTE: No. 175140 Pulley is regularly furnished with the Machine.		
175634	-----	Pulley, 3-1/4 in. diam., with 51655X, 140037C and 175820.....
175636	-----	Pulley, 3-3/4 in. diam., with 51655X, 140037C and 175820.....
140037C	23338	Pulley Engaging Screw
51655X	23338	Pulley Engaging Screw Nut
175820	23338	Pulley Oil Wick
175142	23338	Pulley Shaft
175884	-----	Pulley Shaft 175142 with 175860 and 175150
175870	-----	Pulley Shaft complete, Nos. 175069, 175105, 175143, 175144, 175860, 175866 and 175884
175143	23338	Pulley Shaft Gear
175144	23338	Pulley Shaft Gear Pin
175145	23339	Pulley Shifter
175146	23339	Pulley Shifter Holder with 51649J and 140078AL
140078AL	23339	Pulley Shifter Holder Set Screw
51649J	23339	Pulley Shifter Holder Set Screw Lock Nut .
1178E	23339	Pulley Shifter Screw
175148	23339	Starting Crank with 1747J and 140039E....
175630	-----	Starting Crank 175148 with 175149 and 175155
140039E	23339	Starting Crank Adjusting Screw
1747J	23339	Starting Crank Adjusting Screw Nut.....
175149	23339	Starting Crank Pin
175150	23338	Stop Dog
175151	23339	Stop Dog Cushion Spring

No.	Plate	Name
175152	23339	Stop Dog Cushion Spring Holder with 50581C, 175151 and two 140040AL.....
50581C	23339	Stop Dog Cushion Spring Holder Set Screw.
140040AL	23339	Stop Dog Cushion Spring Set Screw (2)....
175860	23338	Stop Dog Pin
175153	23339	Stop Motion Retaining Collar
160J	23339	Stop Motion Retaining Collar Screw
175881	23339	Stop Motion Retaining Collar Stud
140862AL	23339	Stop Motion Retaining Collar Stud Set Screw
175155	23339	Stop Motion Shaft
175156	23339	Stop Motion Shaft Spring
175157	23339	Stop Motion Shaft Spring Collar with 140041AL
140041AL	23339	Stop Motion Shaft Spring Collar Set Screw .
175158	23339	Stop Motion Trip
175882	23339	Stop Motion Trip Block with 140862AL
175883	-----	Stop Motion Trip Block 175882 with 175881.
140042C	23339	Stop Motion Trip Block Hinge Screw
51649E	23339	Stop Motion Trip Block Hinge Screw Nut...
175113	23339	Stop Motion Trip Block Spring
175229	23345	Stop Motion Trip Point
160J	23339	Stop Motion Trip Screw (2)
175032	23339	Stop Motion Trip Screw Washer (2)
175160	23340	Tension (automatic) Disc (2)
175161	23340	Tension (automatic) Disc Position Pin
1560C	23340	Tension (automatic) Regulating Thumb Nut
175162	23338	Tension (automatic) Releasing Cam with two 140027C
140027C	23338	Tension (automatic) Releasing Cam Set Screw (2)
175522	23340	Tension (automatic) Releasing Disc
175163	23340	Tension (automatic) Releasing Rod
1521J	23340	Tension (automatic) Releasing Rod Adjust- ing Nut
1521J	23340	Tension (automatic) Releasing Rod Adjust- ing Nut Lock Nut
175164	23340	Tension (automatic) Releasing Rod Spring.
175165	23340	Tension (automatic) Releasing Rod Wear- ing Sleeve
140043C	23340	Tension (automatic) Screw Stud
175166	-----	Tension (automatic) Screw Stud 140043C with 1560C
125314	23340	Tension (automatic) Spring
175167	23341	Tension (automatic) Thread Eyelet
175168	23340	Tension (automatic) complete, Nos. 125314, 175166, 175522 and two 175160
175160	23340	Tension (stationary) Disc (2)
175161	23340	Tension (stationary) Disc Position Pin....
1560C	23340	Tension (stationary) Regulating Thumb Nut
140044C	23340	Tension (stationary) Screw Stud
175169	-----	Tension (stationary) Screw Stud 140044C with 1560C
13710	23340	Tension (stationary) Spring
175170	23340	Tension (stationary) complete, Nos. 13710, 175169 and two 175160

No.	Plate	Name
175171	23341	Thread Eyelet (back).....
175172	23341	Thread Eyelet (front).....
175173	23340	Thread Nipper Head.....
175174	23340	Thread Nipper Plate
160J	23340	Thread Nipper Plate Screw
175175	23340	Thread Nipper Plate Washer.....
140045K	23340	Thread Nipper Releasing Head Screw.....
175176	23340	Thread Nipper Releasing Lever
140046C	23340	Thread Nipper Releasing Lever Hinge Screw
175177	23340	Thread Nipper Releasing Rod
175178	-----	Thread Nipper Releasing Rod 175177 with 175173
175179	23340	Thread Nipper Releasing Rod Spring (lower)
175180	23340	Thread Nipper Releasing Rod Spring (lower) Washer.....
175181	23340	Thread Nipper Releasing Rod Spring (upper)
175182	23340	Thread Nipper Releasing Rod Spring Collar with 465AL (2)
465AL	23340	Thread Nipper Releasing Rod Spring Collar Set Screw (2)
175183	23340	Thread Nipper Releasing Screw Stud.....
1722X	23340	Thread Nipper Releasing Screw Stud Nut ..
175184	23340	Thread Nipper Releasing Screw Stud Nut Washer.....
175185	23345	Thread Nipper Releasing Stud.....
175161	23340	Thread Nipper Thread Guide Pin (3)
175186	23341	Thread Pull-off (back)
175187	23341	Thread Pull-off (back) Holder with 160C and 1120AL
160C	23341	Thread Pull-off (back) Holder Set Screw ..
1120AL	23341	Thread Pull-off (back) Set Screw.....
175188	23341	Thread Pull-off (front)
175189	23341	Thread Pull-off (front) Holder with 1120AL and 175190
175190	23341	Thread Pull-off (front) Holder Stop Pin ...
1120AL	23341	Thread Pull-off (front) Set Screw.....
175191	23341	Thread Pull-off Stop Collar with 160C and 175192.....
160C	23341	Thread Pull-off Stop Collar Set Screw.....
175192	23341	Thread Pull-off Stop Collar Stop Pin.....
175167	23341	Thread Pull-off Thread Eyelet (2)

MACHINE No. 175-63

SAME AS 175-62 MACHINE, EXCEPT HAS NEEDLE BAR STROKE OF 1 5/8 IN. AND
CAN BE FITTED WITH CLAMP FOR SNAP FASTENERS SIZES 0, 00 AND 000.

This Machine is the same as the No. 175-62
Machine, with the following exceptions:

No.	Plate	Name
175004	23336	Arm Rock Shaft 175003 with 175006 and 175007, in place of 175340.....
*175006	-----	Arm Rock Shaft Crank (front) in place of 175341
175418	-----	Button Clamp (left) 175422 with 140021C, 175023 and 175622, in place of 175021 ..
175419	23349	Button Clamp (left) 175418 with 228J and 175420, in place of 175022.....
175420	23349	Button Clamp (left) Spring, in place of 175026
175516	-----	Button Clamp (right) 175423 with 140021C, 175029 and 175622, in place of 175027 ..
175517	23349	Button Clamp (right) 175516 with 228J and 175518, in place of 175028.....
175518	23349	Button Clamp (right) Spring, in place of 175030
175755	-----	Button Clamp Spreader and Button Stop 175056 with 175573 and two 1472J, in place of 175734.....
175573	23349	Button Clamp Spreader Handle, in place of 175058.....
175397	-----	Button Clamp complete, Nos. 51688J, 140265W, 175040, 175057, 175419, 175517, 175755 and two 140020C, in place of 175059
175725	23349	Button Clamp 175397 with 680W, 175031, 175806, two 140024AL and three 175032, for 10 to 24 ligne two or four hole flat buttons, in place of 175726
175297	23344	Clamp Opening Pin Plate for 175-63 Machine
160J	23344	Clamp Opening Pin Plate Screw (2) for 175-63 Machine
175098	23344	Needle Bar Connecting Link in place of 175348
175102	23344	Needle Bar Connecting Stud (lower) in place of 175349.....

BUTTON CLAMPS

BUTTON CLAMP NO. 175725

For Sewing 10 to 24 Ligne Two and Four Hole
Flat Buttons Close To The Material, Either With a
Through and Through Stitch or Using a Stay Button.

No.	Plate	Name
175422	-----	Button Clamp (left).....
175418	23349	Button Clamp (left) 175422 with 140021C, 175023 and 175622
175419	23349	Button Clamp (left) 175418 with 228J and 175420
175023	23349	Button Clamp (left) Button Stop.....
140020C	23349	Button Clamp (left) Hinge Screw.....
1498AL	23349	Button Clamp (left) Hinge Screw Lock Screw.....
140021C	23349	Button Clamp (left) Screw Stud
175420	23349	Button Clamp (left) Spring
228J	23349	Button Clamp (left) Spring Screw
175622	23349	Button Clamp (left) Spring Steady Pin
175423	-----	Button Clamp (right) for 175027 and 175516
175516	23349	Button Clamp (right) 175423 with 140021C, 175029 and 175622.....
175517	23349	Button Clamp (right) 175516 with 228J and 175518.....
175029	23349	Button Clamp (right) Button Stop.....
140020C	23349	Button Clamp (right) Hinge Screw.....
1498AL	23349	Button Clamp (right) Hinge Screw Lock Screw.....
140021C	23349	Button Clamp (right) Screw Stud.....
175518	23349	Button Clamp (right) Spring.....
228J	23349	Button Clamp (right) Spring Screw.....
175622	23349	Button Clamp (right) Spring Steady Pin....
175031	23349	Button Clamp Adjusting Lever.....
680W	23349	Button Clamp Adjusting Lever Thumb Screw
175032	23349	Button Clamp Adjusting Lever Thumb Screw Washer
175806	23349	Button Clamp Arm
175040	23349	Button Clamp Closing Spring
175056	23349	Button Clamp Spreader and Button Stop....
175755	23349	Button Clamp Spreader and Button Stop 175056 with 175573 and two 1472J.....
175057	23349	Button Clamp Spreader and Button Stop Base with two 1498AL
140024AL	23349	Button Clamp Spreader and Button Stop Base Screw (2)
175032	23349	Button Clamp Spreader and Button Stop Base Screw Washer (2)
140265W	23349	Button Clamp Spreader and Button Stop Screw

No.	Plate	Name
51688J	23349	Button Clamp Spreader and Button Stop Screw Nut.....
175573	23349	Button Clamp Spreader Handle
1472J	23349	Button Clamp Spreader Handle Screw (2) ..
175397	-----	Button Clamp complete, Nos. 51688J, 140265W, 175040, 175057, 175419, 175517, 175755 and two 140020C
175725	23349	Button Clamp 175397 with 680W, 175031, 175806, two 140024AL and three 175032

BUTTON CLAMP NO. 175852

For Sewing 20 to 45 Ligne Two and Four Hole Heavy
Flat Buttons Close To The Material, With Either a
Through and Through Stitch or Using a Stay Button.

No.	Plate	Name
175422	-----	Button Clamp (left)
175021	23358	Button Clamp (left) 175422 with 140021C, 175023 and 175622
175298	23358	Button Clamp (left) 175021 with 228J, 175026 and 175299
175023	23358	Button Clamp (left) Button Stop.....
140020C	23358	Button Clamp (left) Hinge Screw.....
1498AL	23358	Button Clamp (left) Hinge Screw Lock Screw
140021C	23358	Button Clamp (left) Screw Stud.....
175026	23358	Button Clamp (left) Spring.....
175299	23358	Button Clamp (left) Spring Reinforcing Spring.....
228J	23358	Button Clamp (left) Spring Screw.....
175622	23358	Button Clamp (left) Spring Steady Pin....
175423	-----	Button Clamp (right)
175027	23358	Button Clamp (right) 175423 with 140021C, 175029 and 175622
175300	23358	Button Clamp (right) 175027 with 228J, 175030 and 175299
175029	23358	Button Clamp (right) Button Stop
140020C	23358	Button Clamp (right) Hinge Screw
1498AL	23358	Button Clamp (right) Hinge Screw Lock Screw
140021C	23358	Button Clamp (right) Screw Stud.....
175030	23358	Button Clamp (right) Spring.....
175299	23358	Button Clamp (right) Spring Reinforcing Spring.....
228J	23358	Button Clamp (right) Spring Screw.....
175622	23358	Button Clamp (right) Spring Steady Pin...
175031	23358	Button Clamp Adjusting Lever
680W	23358	Button Clamp Adjusting Lever Thumb Screw

BUTTON CLAMPS

No.	Plate	Name
175032	23358	Button Clamp Adjusting Lever Thumb Screw Washer.....
175806	23358	Button Clamp Arm
175303	23358	Button Clamp Closing Spring.....
175302	23358	Button Clamp Spreader and Button Stop ...
175736	-----	Button Clamp Spreader and Button Stop 175302 with 175058 and two 1472J
175057	23358	Button Clamp Spreader and Button Stop Base with two 1498AL.....
140024	23358	Button Clamp Spreader and Button Stop Base Screw (2).....
175032	23358	Button Clamp Spreader and Button Stop Base Screw Washer (2)
140265W	23358	Button Clamp Spreader and Button Stop Screw
51688J	23358	Button Clamp Spreader and Button Stop Screw Nut
175058	23358	Button Clamp Spreader Handle
1472J	23358	Button Clamp Spreader Handle Screw (2)..
175304	-----	Button Clamp complete, Nos. 51688J, 140265W, 175057, 175298, 175300, 175303, 175736 and two 140020C.....
175852	23358	Button Clamp 175304 with 680W, 175031, 175806, two 140024C and three 175032..

BUTTON CLAMP NO. 175727

For Sewing 40 to 80 Ligne Two and Four Hole
Flat Buttons Close To The Material, Either With a
Through and Through Stitch or Using a Stay Button.

No.	Plate	Name
175718	-----	Button Clamp (left)
175719	23350	Button Clamp (left) 175718 with 140021C, 175023 and 175622
175720	23350	Button Clamp (left) 175719 with 228J, and 175571
175023	23350	Button Clamp (left) Button Stop
140020C	23350	Button Clamp (left) Hinge Screw
1498AL	23350	Button Clamp (left) Hinge Screw Lock Screw.....
140021C	23350	Button Clamp (left) Screw Stud.....
175571	23350	Button Clamp (left) Spring.....
228J	23350	Button Clamp (left) Spring Screw.....
175622	23350	Button Clamp (left) Spring Steady Pin.....
175721	-----	Button Clamp (right).....
175722	23350	Button Clamp (right) 175721 with 140021C, 175029 and 175622.....

BUTTON CLAMPS

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No.	Plate	Name
175723	23350	Button Clamp (right) 175722 with 228J and 175572.....
175029	23350	Button Clamp (right) Button Stop
140020C	23360	Button Clamp (right) Hinge Screw
1498AL	23350	Button Clamp (right) Hinge Screw Lock Screw
140021C	23350	Button Clamp (right) Screw Stud.....
175572	23350	Button Clamp (right) Spring.....
228J	23350	Button Clamp (right) Spring Screw.....
175622	23350	Button Clamp (right) Spring Steady Pin....
175031	23350	Button Clamp Adjusting Lever.....
680W	23350	Button Clamp Adjusting Lever Thumb Screw
175032	23350	Button Clamp Adjusting Lever Thumb Screw Washer
175806	23350	Button Clamp Arm.....
175303	23350	Button Clamp Closing Spring.....
175747	23350	Button Clamp Spreader and Button Stop....
175748	23350	Button Clamp Spreader and Button Stop 175747 with 175573 and two 1472J.....
175057	23350	Button Clamp Spreader and Button Stop Base with two 1498AL.....
140024AL	23350	Button Clamp Spreader and Button Stop Base Screw (2).....
175032	23350	Button Clamp Spreader and Button Stop Base Screw Washer (2).....
140265W	23350	Button Clamp Spreader and Button Stop Screw
51688J	23350	Button Clamp Spreader and Button Stop Screw Nut.....
175573	23350	Button Clamp Spreader Handle
1472J	23350	Button Clamp Spreader Handle Screw (2)..
175724	-----	Button Clamp complete, Nos. 51688J, 140265W, 175057, 175303, 175720, 175723, 175748 and two 140020C.....
175727	23350	Button Clamp 175724 with 680W, 175031, 175806, two 140024C and three 175032 ..

BUTTON CLAMP NO. 175749

For Sewing 80 to 120 Ligne Two and Four Hole Flat Buttons Close To The Material, Either With a Through and Through Stitch or Using a Stay Button.

No.	Plate	Name
175637	23353	Button Clamp (left) with 175023 and 175622
175638	23353	Button Clamp (left) 175637 with 228J, 140153C and 175639.....
175023	23353	Button Clamp (left) Button Stop.....
140152C	23353	Button Clamp (left) Hinge Screw.....

No.	Plate	Name
51676J	23353	Button Clamp (left) Hinge Screw Nut.....
175653	23353	Button Clamp (left) Hinge Screw Spacing Collar
140153C	23353	Button Clamp (left) Screw Stud.....
175639	23353	Button Clamp (left) Spring.....
228J	23353	Button Clamp (left) Spring Screw.....
175622	23353	Button Clamp (left) Spring Steady Pin.....
175640	23353	Button Clamp (right) with 175029 and 175622
175641	23353	Button Clamp (right) 175640 with 228J, 140153C and 175642.....
175029	23353	Button Clamp (right) Button Stop.....
140152C	23353	Button Clamp (right) Hinge Screw.....
51676J	23353	Button Clamp (right) Hinge Screw Nut
175653	23353	Button Clamp (right) Hinge Screw Spacing Collar
140153C	23353	Button Clamp (right) Screw Stud
175642	23353	Button Clamp (right) Spring
228J	23353	Button Clamp (right) Spring Screw
175622	23353	Button Clamp (right) Spring Screw Steady Pin
175644	23353	Button Clamp Adjusting Slide
140151J	23353	Button Clamp Adjusting Slide Guide Screw.
51675J	23353	Button Clamp Adjusting Slide Guide Screw Lock Nut
1656J	23353	Button Clamp Adjusting Slide Thumb Nut..
175643	23353	Button Clamp Arm.....
175363	23353	Button Clamp Arm Hinge Bracket
140072K	23353	Button Clamp Arm Screw (2)
175032	23353	Button Clamp Arm Screw Washer (2).....
175647	23353	Button Clamp Lifting Chain Bracket with two 190K
175648	23353	Button Clamp Lifting Chain Bracket Stud..
190K	23353	Button Clamp Lifting Chain Bracket Set Screw.....
190K	23353	Button Clamp Lifting Chain Screw (lower).
175646	23353	Button Clamp Opening Handle.....
223J	23353	Button Clamp Opening Handle Screw (2) ..
175750	23353	Button Clamp Presser Bar Seat.....
230J	23353	Button Clamp Presser Bar Seat Screw (2).
175649	23353	Button Clamp Spreader and Button Stop with Slide and two 175622.....
175622	23353	Button Clamp Spreader and Button Stop Slide Pin (2)
140154W	23353	Button Clamp Spreader and Button Stop Slide Screw (2)
175650	23353	Button Clamp Spreader and Button Stop Spring
175651	23353	Button Clamp Spreader and Button Stop Spring Guide Screw Stud.....
175652	23353	Button Clamp Spreader and Button Stop Spring Guide Screw Stud Holder.....
1521J	23353	Button Clamp Spreader and Button Stop Spring Guide Screw Stud Holder Nut

No.	Plate	Name
175749	23353	Button Clamp complete, Nos. 1521J, 1656J, 51675J, 140151J, 175363, 175638, 175641, 175643, 175644, 175646, 175647, 175648, 175649, 175650, 175651, 175652, 175750, two each 223J, 230J, 51676J, 140072K, 140152C, 140154W, 175032 and 175653....

BUTTON CLAMP NO. 175744

For Sewing 20 to 45 Ligne Two and Four Hole Flat Buttons Away From The Material, Either With a Through and Through Stitch or Using a Stay Button.
(For 175-62 Machine)

No.	Plate	Name
175422	-----	Button Clamp (left).....
175021	23351	Button Clamp (left) 175422 with 140021C, 175023 and 175622.....
175022	23351	Button Clamp (left) 175021 with 228J and 175026.....
175023	23351	Button Clamp (left) Button Stop.....
140020C	23351	Button Clamp (left) Hinge Screw.....
1498AL	23351	Button Clamp (left) Hinge Screw Lock Screw.....
140021C	23351	Button Clamp (left) Screw Stud.....
175026	23351	Button Clamp (left) Spring.....
228J	23351	Button Clamp (left) Spring Screw.....
175622	23351	Button Clamp (left) Spring Steady Pin....
175423	-----	Button Clamp (right).....
175027	23351	Button Clamp (right) 175423 with 140021C, 175029 and 175622.....
175028	23351	Button Clamp (right) 175027 with 228J and 175030.....
175029	23351	Button Clamp (right) Button Stop.....
140020C	23351	Button Clamp (right) Hinge Screw.....
1498AL	23351	Button Clamp (right) Hinge Screw Lock Screw.....
140021C	23351	Button Clamp (right) Screw Stud.....
175030	23351	Button Clamp (right) Spring.....
228J	23351	Button Clamp (right) Spring Screw.....
175622	23351	Button Clamp (right) Spring Steady Pin...
175031	23351	Button Clamp Adjusting Lever.....
680W	23351	Button Clamp Adjusting Lever Thumb Screw.....
175032	23351	Button Clamp Adjusting Lever Thumb Screw Washer.....
175806	23351	Button Clamp Arm.....
175040	23351	Button Clamp Closing Spring.....

BUTTON CLAMPS

No.	Plate	Name
175411	23351	Button Clamp Shanking Foot (double) (2)..
NOTE: No. 175411 is regularly furnished with a 1/8 in. or a 11/32 in. Height of Step. When ordering, specify height of step required, or if another Height of Step other than regular is required, it must be so stated on order.		
140067J	23351	Button Clamp Shanking Foot Position Screw.....
140068W	23351	Button Clamp Shanking Foot Thumb Screw
175056	23351	Button Clamp Spreader and Button Stop...
175734	23351	Button Clamp Spreader and Button Stop 175056 with 175058 and two 1472J.....
175057	23351	Button Clamp Spreader and Button Stop Base with two 1498AL.....
140024AL	23351	Button Clamp Spreader and Button Stop Base Screw (2).....
175032	23351	Button Clamp Spreader and Button Stop Base Screw Washer (2).....
140265W	23351	Button Clamp Spreader and Button Stop Screw
51688J	23351	Button Clamp Spreader and Button Stop Screw Nut.....
175058	23351	Button Clamp Spreader Handle
1472J	23351	Button Clamp Spreader Handle Screw (2)..
175743	-----	Button Clamp complete, Nos. 51688J, 140067J, 140068W, 140265W, 175022, 175028, 175040, 175057, 175734 and two each 140020C and 175411.....
175744	23351	Button Clamp 175743 with 680W, 175031, 175806, two 140024AL and three 175032.

BUTTON CLAMP NO. 175746

For Sewing 20 to 45 Ligne Two and Four Hole Flat
Buttons Away From The Material, With a Blind Stitch.
(For 175-62 Machine)

NOTE: This Button Clamp is the same as No.
175744, with the following exceptions:

175401	23352	Button Clamp Shanking Foot (single in place of 175411 (2).....
NOTE: No. 175401 is regularly furnished with a 1/8 in. or a 11/32 in. Height of Step. When ordering, specify Height of Step required, or if another Height of Step other than regular is required, it must be so stated on order.		
175745	-----	Button Clamp complete, Nos. 51688J, 140067J, 140068W, 140265W, 175022, 175028, 175040, 175057, 175734 and two each 140020C and 175401.....
175746	23352	Button Clamp 175745 with 680W, 175031, 175806, two 140024AL and three 175032.

BUTTON CLAMP NO. 175795

For Sewing 40 to 55 Ligne Two and Four Hole
Flat Buttons Away From The Material, Either With a
Through and Through Stitch or Using a Stay Button.
(For 175-62 Machine)

No.	Plate	Name
175793	-----	Button Clamp complete, Nos. 51688J, 140067J, 140068W, 140265W, 175057, 175303, 175720, 175723, 175748 and two each 140020C and 175764.
175795	23355	Button Clamp 175793 with 680W, 175031, 175806, two 140024AL and three 175032. NOTE: Button Clamp No. 175795 is the same as Button Clamp No. 175727, but with the addition of the following parts.
175764	23355	Button Clamp Shanking Foot (double) (2).. NOTE: No. 175764 is regularly furnished with a 9/32 in. or a 11/32 in. Height of Step. When ordering, specify Height of Step required, or if another Height of Step other than regular is required, it must be so stated on order.
140067J	23355	Button Clamp Shanking Foot Position Screw
140068W	23355	Button Clamp Shanking Foot Thumb Screw..

BUTTON CLAMP NO. 175790

For Sewing 40 to 55 Ligne Two and Four Hole Flat
Buttons Away From The Material, With a Blind Stitch.
(For 175-62 Machine)

No.	Plate	Name
175788	-----	Button Clamp complete, Nos. 51688J, 140067J, 140068W, 140265W, 175057, 175303, 175720, 175723, 175748 and two each 140020C and 175786.
175790	23354	Button Clamp 175788 with 680W, 175031, 175806, two 140024AL and three 175032. NOTE: Button Clamp No. 175790 is the same as Button Clamp No. 175727, but with the addition of the following parts.
175786	23354	Button Clamp Shanking Foot (single) (2)... NOTE: No. 175786 is regularly furnished with a 9/32 in. or a 11/32 in Height of Step. When ordering, specify Height of Step required, or if another Height of Step other than regular is required, it must be so stated on order.
140067J	23354	Button Clamp Shanking Foot Position Screw
140068W	23354	Button Clamp Shanking Foot Thumb Screw

BUTTON CLAMP NO. 175684

For Sewing Metal Eyelet Shank and Leather Shank Buttons,
Also Self-shank Buttons, Such as Metal, Bone, Pearl, Cloth
Covered and Composition, With Either a Through and
Through Stitch, Blind Stitch or Using a Stay Button.

No.	Plate	Name
175807	23348	Button Clamp Arm
175808	-----	Button Clamp Arm 175807 with 175809 and two each 140024K and 175032.....
175797	23348	Button Clamp Arm Hinge Bracket.....
140024AL	23348	Button Clamp Arm Screw (2).....
175032	23348	Button Clamp Arm Screw Washer (2).....
175809	23348	Button Clamp Presser Bar Seat
140024K	23348	Button Clamp Presser Bar Seat Adjusting Screw.....
175032	23348	Button Clamp Presser Seat Adjusting Screw Washer
140024K	23348	Button Clamp Presser Bar Seat Screw.....
175032	23348	Button Clamp Presser Bar Seat Screw Washer (2).....
175667	23348	Button Finger for small size buttons
175668	23348	Button Finger for large size buttons.....
51696W	23348	Button Finger Adjusting Thumb Nut
22436	23348	Button Finger Adjusting Thumb Nut Washer
175669	23348	Button Finger Holder.....
140160K	23348	Button Finger Holder Screw.....
175670	23348	Button Finger Lever
50603J	23348	Button Finger Lever Hinge Screw.....
176672	23348	Button Finger Lever Post.....
1521J	23348	Button Finger Lever Post Nut
175673	23348	Button Finger Lever Screw Bushing.....
175674	23348	Button Finger Lever Screw Bushing Screw Stud
175675	23348	Button Finger Lever Screw Bushing Spring.
191J	23348	Button Holder Screw.....
175684	23348	Button Clamp complete (less button holder) Nos. 191J, 1521J, 22436, 50603J, 51696W, 140160K, 175667, 175668, 175669, 175670, 175672, 175673, 175674, 175675, 175797, 175808 and two each 140024AL and 175032.....

BUTTON HOLDERS

NOTE: The Following Button Holders are used with, but not included in Button Clamp Complete No. 175684:

No.	Plate	Name
175383	23348	Button Holder for leather Shank (or imitation of same) buttons.....
175384	23348	Button Holder Spring for 175383.....
175392	23348	Button Holder (7/32 in. hole) for self-shank buttons such as metal, bone, pearl, cloth covered and composition...
175393	23348	Button Holder (5/16 in. hole) for self-shank buttons such as metal, bone pearl, cloth covered and composition...
175398	23348	Button Holder (3/8 in. hole) for self-shank buttons such as metal, bone, pearl, cloth covered and composition...
175399	23348	Button Holder (15/32 in. hole) for self-shank buttons such as metal, bone, pearl, cloth covered and composition...
175676	23348	Button Holder for metal eyelet Shank buttons
175677	23348	Button Holder for metal eyelet shank buttons (short eyelet).....
175678	23348	Button Holder Spring for 175676 and 175677.....
175679	23348	Button Holder for 175681.....
175680	23348	Button Holder for 175682.....
175681	23348	Button Holder 175679 with 228J and 175683 for metal eyelet shank buttons (large eyelet).....
175682	23348	Button Holder 175680 with 228J and 175683 for metal eyelet shank buttons (small eyelet).....
175683	23348	Button Holder Support for 175681 and 175682
228J	23348	Button Holder Support Set Screw for 175681 and 175682.....

CLAMPS

CLAMP NO. 175842 (Holder Type)
For Sewing Snap Fasteners Size "0", "00" and "000".
(For 175-63 Machine)

No.	Plate	Name
175282	23356	Clamp (lower) for size "0" snaps.....
175283	23356	Clamp (lower) for size "00" snaps.....
175284	23356	Clamp (lower) for size "000" snaps.....
175285	23356	Clamp (lower) Position Pin.....
231J	23356	Clamp (lower) Screw.....
175286	23356	Clamp (upper) with 175285.....
140024AL	23356	Clamp (upper) Screw (2).....
175032	23356	Clamp (upper) Screw Washer (2)
175843	23356	Clamp Arm
175845	-----	Clamp Arm 175843 with 202J and 175844 ..
175844	23356	Clamp Lifting Chain Connection
202J	23356	Clamp Lifting Chain Connection Screw
175288	23356	Clamp Opening Pin.....
175289	23356	Clamp Opening Pin Collar with 1498AL....
1498AL	23356	Clamp Opening Pin Collar Set Screw.....
175290	23356	Clamp Opening Pin Connection with 160J ..
160J	23356	Clamp Opening Pin Connection Clamping Screw
175291	23356	Clamp Opening Pin Connection Holder Screw Stud
175846	-----	Clamp complete, for sizes "0", "00" and "000" snaps, Nos. 231J, 175282, 175283, 175284, 175286, 175288, 175289, 175290 and 175291
175842	23356	Clamp 175846 with 175845 and two each 140024AL and 175032.....

CLAMP NO. 175847 (Button Clamp Type)
For Sewing Snap Fasteners Size "0", "00" and "000".
(For 175-63 Machine)

No.	Plate	Name
175833	23357	Clamp (left) with 140021C
140020C	23357	Clamp (left) Hinge Screw.....
1498AL	23357	Clamp (left) Hinge Screw Lock Screw.....
140021C	23357	Clamp (left) Screw Stud
175834	23357	Clamp (right) with 140021C
140020C	23357	Clamp (right) Hinge Screw.....
1498AL	23357	Clamp (right) Hinge Screw Lock Screw....
140021C	23357	Clamp (right) Screw Stud.....

BUTTON CLAMPS

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No.	Plate	Name
175031	23357	Clamp Adjusting Lever.....
680W	23357	Clamp Adjusting Lever Thumb Screw.....
175032	23357	Clamp Adjusting Lever Thumb Screw Washer.....
175806	23357	Clamp Arm.....
175040	23357	Clamp Closing Spring.....
175835	23357	Clamp Spreader and Snap Fastener Stop...
175836	23357	Clamp Spreader and Snap Fastener Stop 175835 with 175573 and two 1472J.....
175057	23357	Clamp Spreader and Snap Fastener Stop Base with two 1498AL.....
140024AL	23357	Clamp Spreader and Snap Fastener Stop Base Screw (2).....
175032	23357	Clamp Spreader and Snap Fastener Stop Base Screw Washer (2).....
140265W	23357	Clamp Spreader and Snap Fastener Stop Screw.....
51688J	23357	Clamp Spreader and Snap Fastener Stop Screw Lock Nut.....
175573	23357	Clamp Spreader Handle.....
1472J	23357	Clamp Spreader Handle Screw (2).....
175837	-----	Clamp complete, Nos. 51688J, 140265W, 175040, 175057, 175833, 175834, 175836 and two 140020C.....
175847	23357	Clamp 175837 with 680W, 175031, 175806, two 140024AL and three 175032.....

BED WORK SUPPORTS

No.	Plate	Name
175387	23359	Bed Work Support for 175388.....
175388	23359	Bed Work Support 175387 with 175389.....
175854	23359	Bed Work Support (adjustable) complete, for large Shank Buttons, Nos. 51656J, 140066J, 175032, 175388 and 175390.....
175823	23359	Bed Work Support for 175824.....
175824	23359	Bed Work Support 175823 with 175389.....
175855	23359	Bed Work Support (adjustable) complete, for small Shank Buttons, Nos. 51656J, 140066J, 175032, 175390 and 175824.....
175389	23359	Bed Work Support Holder with 140061J....
140061J	23359	Bed Work Support Holder Clamping Screw.
140066J	23359	Bed Work Support Holder Guide Screw....
51656J	23359	Bed Work Support Holder Lock Thumb Nut
175390	23359	Bed Work Support Holder Lock Nut Screw Stud.....
175032	23359	Bed Work Support Holder Lock Nut Screw Stud Washer.....

FEED PLATES

No.	Plate	Name
175686	23350	Feed Plate with two 175857, for sewing 40 to 80 ligne two and four hole flat buttons close to the material.....
175687	23353	Feed Plate with two 175857, for sewing 80 to 120 ligne two and four hole flat buttons close to the material.....
175688	23360	Feed Plate.....
175753	-----	Feed Plate 175688 with 175691 and three 5790
175689	23360	Feed Plate 175753 with 175690 and two 50090J for sewing 20 to 45 ligne two and four hole flat buttons away from the material with a blind stitch.....
5790	23360	Feed Plate Rivet for 175753 (3)
175590	23360	Feed Plate Stud for 175691 (2)
175857	23350	Feed Plate Stud for 175686 and 175687....
175690	23360	Feed Plate Work Support for 175689.....
*175691	-----	Feed Plate Work Support Holder with two 175590
50090J	23360	Feed Plate Work Support Adjusting Screw for 175689
50090J	23360	Feed Plate Work Support Screw for 175689.

STAY BUTTON HOLDERS

No.	Plate	Name
175693	23360	Stay Button Holder with two 175590 (18 ligne stay button) for sewing two and four hole flat buttons either close or away from the material
175694	23360	Stay Button Holder with two 175590 (19 ligne stay button) for sewing two and four hole flat buttons either close or away from the material
175695	23360	Stay Button Holder with two 175590 (20 ligne stay button) for sewing two and four hole flat buttons either close or away from the material
175696	23360	Stay Button Holder with two 175590 (22 ligne stay button) for sewing two and four hole flat buttons either close or away from the material
175701	-----	Stay Button Holder (18 ligne stay button) for 175705.....
175702	-----	Stay Button Holder (19 ligne stay button) for 175706.....
175703	23360	Stay Button Holder (20 ligne stay button) for 175707.....

No.	Plate	Name
175704	23360	Stay Button Holder (22 ligne stay button) for 175708.....
175705	-----	Stay Button Holder 175701 with 228J, 230J and 175709 (18 ligne stay button) for sewing metal eyelet or leather shank buttons.....
175706	-----	Stay Button Holder 175702 with 228J, 230J and 175709 (19 ligne stay button) for sewing metal eyelet or leather shank buttons.....
175707	23360	Stay Button Holder 175703 with 228J, 230J and 175709 (20 ligne stay button) for sewing metal eyelet or leather shank buttons.....
175708	23360	Stay Button Holder 175704 with 228J, 230J and 175709 (22 ligne stay button) for sewing metal eyelet or leather shank buttons.....
230J	23360	Stay Button Holder Adjusting Screw for 175704, 175706, 175707 and 175708.....
175709	23360	Stay Button Holder Plate with two 175590, for 175705, 175706, 175707 and 175708 ..
175590	23360	Stay Button Holder Plate Stud for 175709 (2)
228J	23360	Stay Button Holder Screw for 175705, 175706, 175707 and 175708.....
175590	23360	Stay Button Holder Stud for 175693, 175694, 175695 and 175696 (2)

WORK SUPPORTS

No.	Plate	Name
175713	23359	Work Support for 175715.....
175714	23359	Work Support for 175716.....
175715	23359	Work Support 175713 with 228J, 230J and 175709, for sewing metal eyelet or leather shank buttons with a through and through stitch
175716	23359	Work Support 175714 with 228J, 230J and 175801, for sewing metal eyelet or self-shank buttons with a blind stitch...
230J	23359	Work Support Adjusting Screw.....
175709	23359	Work Support Plate with two 175590, for 175715 and 175849.....
175801	23359	Work Support Plate with two 175590, for 175716 and 175851.....
175590	23359	Work Support Plate Stud (2)
228J	23359	Work Support Screw.....

WORKS SUPPORTS

No.	Plate	Name
175848	23359	Work Support for 175849.....
175850	23359	Work Support for 175851.....
175849	23359	Work Support 175848 with 228J, 230J and 175709, for sewing metal eyelet or leather shank buttons, with a through and through stitch
175851	23359	Work Support 175850 with 228J, 230J and 175801, for sewing metal eyelet or leather shank buttons with a blind stitch.

ACCESSORIES

No.	Plate	Name
175193	22884	Button Tray with three 175194.....
175194	22884	Button Tray Hinge Screw Stud (3).....
160C	23361	Button Tray Hinge Screw Stud Set Screw (2).....
175195	22884	Hand Wheel with two 1448AL.....
1448AL	22884	Hand Wheel Set Screw for 175195 (2).....
120342	22884	Oiler (copper plated) with 120343.....
120343	22884	Oiler Spout, 3-1/2 in. long
26026	22884	Screw Driver.....
175197	22884	Wrench for 140026.....
175198	22884	Wrench for 140027.....
175625	22884	Wrench for 140024.....

MACHINE BASE

No.	Plate	Name
175829	23361	Machine Base with two 160C
175830	23361	Machine Base complete, Nos. 141C, 1637J, 140047C, 140765F, 175425, 175829, 175831, 175832 and four wood screws 7/8 in. No. 14 R.H.....
140047C	23361	Machine Locating Screw Stud.....
175115	23361	Machine Lock Plate with 175202, 175205 and 175206.....
175202	23361	Machine Lock Plate Position Stud.....
175205	---	Machine Lock Stud.....
51656J	23361	Machine Lock Thumb Nut.....
175206	23361	Machine Lock Thumb Nut Screw Stud.....
175207	23361	Machine Lock Thumb Nut Spring.....
175536	23361	Machine Lock Thumb Nut Washer.....
175425	----	Machine Lock complete, Nos. 51656J, 175115, 175207 and 175536

No.	Plate	Name
175831	23361	Machine Starting Lever.....
140765F	23361	Machine Starting Lever Hinge Screw.....
175832	23361	Machine Starting Lever Spring
141C	23361	Machine Starting Lever Stop Screw
1637J	23361	Machine Starting Lever Stop Screw Nut ...

STARTING LEVER AND FOOT LIFTER PARTS

No.	Plate	Name
175215	23361	Foot Lifter Chain, 37 in. long, with two 56865
56865	23361	Foot Lifter Chain Hook (2).....
175216	23361	Foot Lifter Treadle.....
175217	23361	Foot Lifter Treadle Hinge Pin.....
175218	23361	Foot Lifter Treadle Stand.....
175219	23361	Foot Lifter Treadle complete, Nos. 175216, 175217, 175218 and two wood screws 1 in. No. 14 F.H.
175215	23361	Starting Lever Chain, 37 in. long, with two 56865.....
56865	23361	Starting Lever Chain Hook (2).....
175216	23361	Starting Lever Treadle.....
175217	23361	Starting Lever Treadle Hinge Pin.....
175218	23361	Starting Lever Treadle Stand.....
175219	23361	Starting Lever Treadle complete, Nos. 175216, 175217, 175218 and two wood screws 1 in. No. 14 F.H.

THREAD UNWINDER
FOR ONE SPOOL

No.	Plate	Name
228764	23362	Spool Pin
228765	23362	Spool Rest with 201254C.....
150203	23362	Spool Rest Cushion (felt)
228767	23362	Spool Rest Rod
201254C	23362	Spool Rest Set Screw.....
228768	23362	Spool Stand
228769	23362	Thread Guide
228770	23362	Thread Guide Holder.....
228774	23362	Thread Guide Rod.....
228775	23362	Thread Unwinder complete, Nos. 150203, 228764, 228765, 228767, 228768, 228769, 228770, 228774 and three wood screws 7/8 in. No. 12

BELT AND PULLEY GUARD

No.	Plate	Name
175537	22885	Belt and Pulley Guard.....
175538	22885	Belt and Pulley Guard Fill-in Piece (metal) with two wood screws 3/4 in. No. 10 R.H., for Trough Power Tables
175539	22885	Belt and Pulley Guard Fill-in Piece (wood) with four wood screws 1-1/2 in. No. 12 F.H., for Flat Power Tables
175540	22885	Belt and Pulley Guard complete for Uni- versal Motor Table and for No. 175544 Nos. 42830, 175537, 175543 and two wood screws 1 in. No. 14 F.H.
175541	22885	Belt and Pulley Guard Hinge Pin
175542	22885	Belt and Pulley Guard Hinge Pin Bracket...
175543	-----	Belt and Pulley Guard Hinge Pin Bracket 175542 with 175541
42830	22885	Belt and Pulley Guard Hinge Pin Cotter Pin.
175544	22885	Belt and Pulley Guard with Fill-in Pieces complete, Nos. 175538 to 175540.....

TABLE BELT GUIDE

No.	Plate	Name
175220	22885	Belt Guide (left) with 140035C
175221	22885	Belt Guide (right) with 140035C
140035C	22885	Belt Guide Set Screw
175222	22885	Pulley.....
175223	-----	Pulley Shaft.....
175224	-----	Pulley Shaft 175223 with 1259E and 175227 .
175225	22885	Pulley Shaft Bracket with 444C.....
1259AL	22885	Pulley Shaft Oil Plug Screw.....
175227	22885	Pulley Shaft Oil Wick
444C	22885	Pulley Shaft Set Screw
175228	22885	Table Belt Guide complete, Nos. 175220, 175221, 175224, 175225 and two each 175222 and wood screws 7/8 in. No. 14 R.H.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
120X	23343	Face Plate Screw.....
127X	23345	Feed Cam Screw.....
134E	23338	Needle Bar Eccentric Pawl Bracket Screw
141C	23361	Machine Base Machine Starting Lever Stop Screw for 175830.....
160J	23342	Button Clamp Arm Hinge Pin Bracket Screw.....
160E	23341	Button Clamp Lifting Rod Arm Clamping Screw for 175048.....
160J	23346	Button Clamp Lifting Rod Arm Stop Plate Screw.....
160C	23346	Button Clamp Lifting Rod Spring Stop Collar Set Screw for 175051.....
160C	23361	Button Tray Hinge Screw Stud Set Screw for 175829.....
160J	23356	Clamp Opening Pin Connection Clamping Screw for 175290.....
160J	23342	Feed Plate Carrier Regulator Spring Screw (Bed End).....
160E	23343	Needle Bar Connecting Link Hinge Stud Clamping Screw for 175810.....
160J	23344	Clamp Opening Pin Plate Screw for 175-63 Machine.....
160J	23339	Stop Motion Retaining Collar Screw.....
160C	23339	Stop Motion Trip Screw.....
160C	23340	Thread Nipper Plate Screw.....
160C	23341	Thread Pull-off (back) Holder Set Screw for 175187.....
160C	23341	Thread Pull-off Stop Collar Set Screw for 175191.....
176C	23341	Button Clamp Lifting Link Screw (upper) for 175041.....
185J	23343	Face Plate Thread Guide (lower) Plate Screw for 175772.....
190K	23353	Button Clamp Lifting Chain Bracket Set Screw for 175647.....
190K	23353	Button Clamp Lifting Chain Screw (lower) for 175647.....
190J	23341	Button Clamp Lifting Link Screw (upper) Lock Screw for 175041.....
190J	23342	Feed Plate Carrier Guide Block (left) Screw.....
190J	23342	Feed Plate Carrier Guide Block (right) Screw.....
191J	23348	Button Holder Screw for 175684.....
202J	23356	Clamp Lifting Chain Connection Screw for 175845.....
218D	23337	Needle Guide Thread Finger Screw for 175546.....
223J	23353	Button Clamp Opening Handle Screw for 175749.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
227X	23342	Feed Plate Holder Screw.....
228J	23347	Button Clamp (left) Spring Screw for 175022, 175298, 175419, 175638 and 175720.....
228J	23347	Button Clamp (right) Spring Screw for 175028, 175300, 175517, 175641 and 175723
228J	23348	Button Holder Support Set Screw for 175681 and 175682.....
228J	23342	Feed Plate Carrier Regulator Spring Screw (regulator end) for 175627.....
228J	23360	Stay Button Holder Screw for 175705, 175706, 175707 and 175708.....
228J	23359	Work Support Screw for 175715, 175716, 175849 and 175851.....
230X	23341	Arm Side Cover (left) Screw.....
230J	23353	Button Clamp Presser Bar Seat Screw for 175749.....
230J	23360	Stay Button Holder Adjusting Screw for 175705, 175706, 175707 and 175708.....
230J	23359	Work Support Adjusting Screw for 175715, 175716, 175849 and 175851.....
231J	23356	Clamp (lower) Screw for 175846.....
443AL	23338	Looper Driving Shaft Crank Set Screw.....
444C	22885	Pulley Shaft Set Screw.....
458AL	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft Collar Set Screw for 175044.
458AL	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft Spring Collar Set Screw for 175046.....
458AL	23346	Button Clamp Presser Bar Collar Set Screw for 175053.....
458AL	23342	Feed Plate Carrier Driving Arm Set Screw for 175074.....
458AL	23337	Looper Set Screw for 175093.....
458AL	23335	Machine Rest Stud Set Screw.....
458AL	23345	Needle Bar Vibrating Lever Adjusting Bracket Lock Nut Screw Stud Set Screw for 175756.....
458AL	23337	Needle Guide Shaft Bushing Set Screw.....
465AL	23340	Thread Nipper Releasing Rod Spring Collar Set Screw for 175182.....
624AL	23343	Face Plate Thread Retainer Stud Set Screw for 175771.....
670E	23335	Arm Screw (short).....
680W	23347	Button Clamp Adjusting Lever Thumb Screw for 175725, 175726, 175727, 175744, 175746, 175790, 175795 and 175852.....
680W	23357	Clamp Adjusting Lever Thumb Screw for 175847.....
1120AL	23341	Thread Pull-off (back) Set Screw for 175187.....
1120AL	23341	Thread Pull-off (front) Set Screw for 175189.....
1177E	23335	Arm Rock Crank (back) Clamping Screw for 175005.....

No.	Plate	Name
1178E	23339	Pulley Shifter Screw.....
1259AL	23341	Button Clamp Lifting Arm Set Screw for 175041
1259AL	23337	Needle Guide Cam Set Screw for 175130 ..
1259AL	22885	Pulley Shaft Oil Plug Screw.....
1285AL	23338	Looper Driving Shaft Crank Position Screw
1341AL	23345	Needle Bar Vibrating Lever Adjusting Bracket Hinge Stud Set Screw for 175756
1448AL	22884	Hand Wheel Set Screw for 175195
1472J	23347	Button Clamp Spreader Handle Screw for 175734, 175736, 175748 and 175755.....
1472J	23357	Clamp Spreader Handle Screw for 175836..
1492X	23343	Needle Bar Connecting Link Hinge Stud Thread Guide Plate Screw for 175811...
1498AL	23347	Button Clamp (left) Hinge Screw Lock Screw for 175057.....
1498AL	23347	Button Clamp (right) Hinge Screw Lock Screw for 175057.....
1498AL	23357	Clamp (left) Hinge Screw Lock Screw for 175057
1498AL	23357	Clamp (right) Hinge Screw Lock Screw for 175057
1498AL	23356	Clamp Opening Pin Collar Set Screw for 175289
1521J	23335	Arm Rock Shaft Crank (back) Position Screw Lock Nut for 175005.....
1521J	23353	Button Clamp Spreader and Button Stop Spring Guide Screw Stud Holder Nut for 175749
1521J	23348	Button Finger Lever Post Nut for 175684 ..
1521J	23335	Needle Bar Eccentric Connecting Rod Clamping Screw Nut for 175106.....
1521J	23340	Tension (automatic) Releasing Rod Adjust- ing Nut.....
1521J	23340	Tension (automatic) Releasing Rod Adjust- ing Nut Lock Nut
1560C	23340	Tension (automatic) Regulating Thumb Nut for 175166
1560C	23340	Tension (stationary) Regulating Thumb Nut for 175169
1637J	23361	Machine Base Machine Starting Lever Stop Screw Nut for 175830.....
1656J	23353	Button Clamp Adjusting Slide Thumb Nut for 175749.....
1722X	23346	Button Clamp Pressure Regulating Thumb Screw Lock Nut
1722X	23343	Needle Bar Connecting Link Hinge Screw Nut.....
1722X	23340	Thread Nipper Releasing Screw Stud Nut..
1747J	23339	Starting Crank Adjusting Screw Nut for 175148
5790	23360	Feed Plate Rivet for 175753.....
8589	23335	Arm Dowel Pin.....
13710	23340	Tension (stationary) Spring for 175170 ...
22436	23348	Button Finger Adjusting Thumb Nut Washer for 175684.....

No.	Plate	Name
26026	22884	Screw Driver (accessories).....
42830	22885	Belt and Pulley Guard Hinge Pin Cotter Pin
42830	23346	Button Clamp Lifting Rod Cotter Pin.....
50090J	23360	Feed Plate Work Support Adjusting Screw for 175689
50090J	23360	Feed Plate Work Support Screw for 175689.
50269AL	23341	Button Clamp Lifting Rod Arm Position Screw for 175048
50581C	23339	Stop Dog Cushion Spring Holder Set Screw for 175152
50603J	23348	Button Finger Lever Hinge Screw for 175684
51183E	23338	Looper Driving Shaft Bushing Clamping Screw
51224X	23341	Button Clamp Lifting Link Thumb Screw for 175873
51649E	23334	Arm Side Cover (right) Screw Stud Lock Nut
51649J	23339	Pulley Shifter Holder Set Screw Lock Nut for 175146
51649E	23339	Stop Motion Trip Block Hinge Screw Nut...
51650B	23334	Arm Side Cover (right) Screw Stud Thumb Nut
51652X	23343	Needle Bar Connecting Stud (lower) Nut Lock Nut.....
51652X	23343	Needle Bar Connecting Stud (upper) Nut Lock Nut.....
51655E	23335	Needle Bar Eccentric Connecting Rod Hinge Screw Nut.....
51654J	23345	Needle Bar Vibrating Lever Adjusting Bracket Lock Nut.....
51655X	23338	Pulley Engaging Screw Nut for 175140, 175634 and 175636
51656J	23359	Bed Work Support Holder Lock Thumb Nut 175854 and 175855
51656J	23361	Machine Base Machine Lock Thumb Nut for 175425
51667C	23342	Feed Plate Carrier Regulating Nut with 175549
51675J	23353	Button Clamp Adjusting Slide Guide Screw Lock Nut for 175749
51676J	23353	Button Clamp (left) Hinge Screw Nut for 175749
51676J	23353	Button Clamp (right) Hinge Screw Nut for 175749
51688J	23347	Button Clamp Spreader and Button Stop Screw Nut for 175059, 175304, 175397, 175724, 175743, 175745, 175788 and 175793.....
51688J	23357	Clamp Spreader and Snap Fastener Stop Screw Lock Nut for 175837.....
51696W	23348	Button Finger Adjusting Thumb Nut for 175684.....
51730	23343	Needle Bar Connecting Stud (lower) Nut ..
51730X	23343	Needle Bar Connecting Stud (upper) Nut ..

NUMERICAL LIST OF PARTS

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No.	Plate	Name
51923	23342	Feed Plate Carrier Driving Arm Roller and Screw Stud for 175074.....
51923	23345	Needle Bar Vibrating Lever Arm Roller and Screw Stud for 175126
56865	23361	Foot Lifter Chain Hook for 175215.....
56865	23361	Starting Lever Chain Hook for 175215
120342	22884	Oiler (copper plated) with 120343 (accessories)
120343	22884	Oiler Spout, 3-1/2 in. long, for 120342....
125314	23340	Tension (automatic) Spring for 175168.....
140016E	23335	Arm Rock Shaft Crank (back) Position Screw for 175005
140017E	23335	Arm Screw (long)
140018W	23335	Bed Top Cover (back) Screw
140019F	23343	Bed Top Cover (front) Screw
140019F	23343	Needle Plate Screw
140020C	23347	Button Clamp (left) Hinge Screw for 175059, 175304, 175397, 175724, 175743, 175745, 175788 and 175793.....
140020C	23347	Button Clamp (right) Hinge Screw for 175059, 175304, 175397, 175724, 175743, 175745, 175788 and 175793.....
140020C	23357	Clamp (left) Hinge Screw for 175837
140020C	23357	Clamp (right) Hinge Screw for 175837.....
140021C	23347	Button Clamp (left) Screw Stud for 175021, 175418 and 175719.....
140021C	23347	Button Clamp (right) Screw Stud for 175027, 175516 and 175722
140021C	23357	Clamp (left) Screw Stud for 175833.....
140021C	23357	Clamp (right) Screw Stud for 175834
140023X	23346	Button Clamp Pressure Regulating Thumb Screw.....
140024AL	23348	Button Clamp Arm Screw for 175684
140024K	23348	Button Clamp Presser Bar Seat Adjusting Screw for 175808.....
140024K	23348	Button Clamp Presser Bar Seat Screw for 175808.....
140024AL	23347	Button Clamp Spreader and Button Stop Base Screw for 175725, 175726, 175727, 175744, 175746, 175790, 175795 and 175852.....
140024AL	23356	Clamp (upper) Screw for 175842.....
140024AL	23357	Clamp Spreader and Snap Fastener Stop Base Screw for 175847.....
140024AL	23335	Needle Bar Eccentric Connecting Rod Clamping Screw for 175106.....
140024AL	23345	Needle Bar Vibrating Lever Arm Screw ...
140026C	23345	Feed Cam Driving Worm Wheel Set Screw for 175867.....
140027C	23338	Looper Shaft Crank Set Screw for 175529 ..
140027C	23338	Needle Bar Eccentric Set Screw for 175105
140027C	23338	Tension (automatic) Releasing Cam Set Screw for 175162.....
140028C	23343	Needle Bar Connecting Link Hinge Screw ..

No.	Plate	Name
140029E	23335	Needle Bar Eccentric Connecting Rod Cap Screw for 175106.....
140031C	23335	Needle Bar Eccentric Connecting Rod Hinge Screw.....
140033C	23345	Needle Bar Vibrating Lever Arm Hinge Screw.....
140034C	23345	Needle Bar Vibrating Lever Hinge Screw for 175878.....
140035C	22885	Belt Guide Set Screw.....
140035C	23345	Needle Bar Vibrating Lever Hinge Screw Lock Screw.....
140037C	23338	Pulley Engaging Screw for 175140, 175634 and 175636
140039E	23339	Starting Crank Adjusting Screw for 175148.
140040AL	23339	Stop Dog Cushion Spring Set Screw for 175152.....
140041AL	23339	Stop Motion Shaft Spring Collar Set Screw for 175157.....
140042C	23339	Stop Motion Trip Block Hinge Screw.....
140043C	23340	Tension (automatic) Screw Stud for 175166.
140044C	23340	Tension (stationary) Screw Stud for 175169.
140045K	23340	Thread Nipper Releasing Head Screw.....
140046C	23340	Thread Nipper Releasing Lever Hinge Screw.....
140047C	23361	Machine Base Machine Locating Screw for 175830
140061J	23359	Bed Work Support Holder Clamping Screw for 175389.....
140066J	23359	Bed Work Support Holder Guide Screw for 175854 and 175855.....
140067J	23351	Button Clamp Shanking Foot Position Screw for 175743, 175745, 175788 and 175793
140068W	23351	Button Clamp Shanking Foot Thumb Screw for 175743, 175745, 175788 and 175793 ...
140072K	23353	Button Clamp Arm Screw for 175749
140078AL	23339	Pulley Shifter Holder Set Screw for 175146.
140151J	23353	Button Clamp Adjusting Slide Guide Screw for 175749.....
140152C	23353	Button Clamp (left) Hinge Screw for 175749.
140152C	23353	Button Clamp (right) Hinge Screw for 175749
140153C	23353	Button Clamp (left) Screw Stud for 175638 .
140153C	23353	Button Clamp (right) Screw Stud for 175641
140154W	23353	Button Clamp Spreader and Button Stop Slide Screw for 175749.....
140159AL	23337	Needle Guide Oscillating Crank Clamping Screw for 175861.....
140160K	23348	Button Finger Holder Screw for 175684....
140265W	23347	Button Clamp Spreader and Button Stop Screw for 175059, 175304, 175397, 175724, 175743, 175745, 175788 and 175793.....
140265W	23357	Clamp Spreader and Snap Fastener Stop Screw for 175837.....
140765F	23361	Machine Base Machine Starting Lever Hinge Screw for 175830.....

NUMERICAL LIST OF PARTS

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No.	Plate	Name
140862AL	23339	Stop Motion Retaining Collar Stud Set Screw for 175882.....
150203	23362	Thread Unwinder Spool Rest Cushion (felt) for 228775.....
*175001	-----	Arm.....
*175003	-----	Arm Rock Shaft for 175004 and 175340.....
175004	23336	Arm Rock Shaft 175003 with 175006 and 175007 for 175-63 Machine.....
175005	23335	Arm Rock Shaft Crank (back) with 1177E, 1521J and 140016E
*175006	-----	Arm Rock Shaft Crank (front) for 175004 for 175-63 Machine.....
175007	23335	Arm Rock Shaft Crank (front) Pin for 175004 and 175340
175008	23341	Arm Side Cover (left)
175009	23334	Arm Side Cover (right)
175010	23334	Arm Side Cover (right) Screw Stud (long)..
175011	23334	Arm Side Cover (right) Screw Stud (short).
175013	-----	Bed End Cover (bottom) for 175751
175014	23337	Bed End Cover (bottom) Hinge Pin (left)..
175015	23337	Bed End Cover (bottom) Hinge Pin (right) .
175016	23337	Bed End Cover (bottom) Spring for 175751.
175017	23337	Bed End Cover (bottom) Spring Hook.....
175020	23343	Bed Top Cover (front)
175021	23347	Button Clamp (left) 175422 with 140021C, 175023 and 175622 for 175022 and 175298.
175022	23347	Button Clamp (left) 175021 with 228J and 175026, for 175059, 175743 and 175745...
175023	23347	Button Clamp (left) Button Stop for 175021, 175418, 175419 and 175637.....
175026	23347	Button Clamp (left) Spring for 175022 and 175298.....
175027	23347	Button Clamp (right) 175423 with 140021C, 175029 and 175622, for 175028 and 175300
175028	23347	Button Clamp (right) 175027 with 228J and 175030, for 175059, 175743 and 175745...
175029	23347	Button Clamp (right) Button Stop for 175027, 175516, 175640 and 175722.....
175030	23347	Button Clamp (right) Spring for 175028 and 175300
175031	23347	Button Clamp Adjusting Lever for 175725, 175726, 175727, 175744, 175746, 175790, 175795, 175847 and 175852.....
175031	23357	Clamp Adjusting Lever for 175847
175032	23359	Bed Work Support Holder Lock Nut Screw Stud Washer for 175854 and 175855.....
175032	23347	Button Clamp Adjusting Lever Thumb Screw Washer for 175725, 175726, 175727, 175744, 175746, 175790, 175795 and 175852
175032	23353	Button Clamp Arm Screw Washer for 175749 and 175808.....
175032	23346	Button Clamp Lifting Rod Arm Stop Plate Screw Washer

No.	Plate	Name
175032	23348	Button Clamp Presser Bar Seat Adjusting Screw Washer for 175808.....
175032	23348	Button Clamp Presser Bar Seat Screw Washer for 175684
175032	23347	Button Clamp Spreader and Button Stop Base Screw Washer for 175725, 175726, 175727, 175744, 175746, 175790, 175795 and 175852
175032	23357	Clamp Adjusting Lever Thumb Screw Washer for 175847.....
175032	23356	Clamp (upper) Screw Washer for 175842..
175032	23357	Clamp Spreader and Snap Fastener Stop Base Screw Washer for 175847.....
175032	23345	Feed Cam Screw Washer.....
175032	23345	Needle Bar Vibrating Lever Arm Screw Washer
175032	23339	Stop Motion Trip Screw Washer.....
175034	23342	Button Clamp Arm Hinge Pin
175035	23342	Button Clamp Arm Hinge Pin Bracket....
175036	23342	Button Clamp Arm Hinge Pin Bracket Shim (.003 thick)
175037	23342	Button Clamp Arm Hinge Pin Bracket Shim (.005 thick)
175038	23342	Button Clamp Arm Hinge Pin Bracket Shim (.007 thick)
175039	23342	Button Clamp Arm Hinge Pin Bracket Shim (.015 thick)
175040	23347	Button Clamp Closing Spring for 175059, 175397, 175743 and 175745.....
175040	23357	Clamp Closing Spring for 175837.....
175041	23341	Button Clamp Lifting Arm with 176K, 190J and 1259AL.....
175043	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft
175044	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft Collar with 458AL.....
175045	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft Spring.....
175046	23341	Button Clamp Lifting and Thread Pull-off Holder Shaft Spring Collar with 458AL..
175047	23346	Button Clamp Lifting Rod.....
175048	23341	Button Clamp Lifting Rod Arm with 160E and 50269AL.....
175049	23346	Button Clamp Lifting Rod Arm Stop Plate .
175050	23346	Button Clamp Lifting Rod Spring
175051	23346	Button Clamp Lifting Rod Spring Stop Collar with 160C
175053	23346	Button Clamp Presser Bar Collar with 458AL
175054	23346	Button Clamp Presser Bar Screw Bearing.
175055	23346	Button Clamp Presser Bar Spring.....
175056	23347	Button Clamp Spreader and Button Stop for 175734 and 175755.....

No.	Plate	Name
175057	23347	Button Clamp Spreader and Button Stop Base with two 1498AL, for 175059, 175304, 175397, 175724, 175743, 175745, 175788 and 175793.....
175057	23357	Clamp Spreader and Snap Fastener Stop Base with two 1498AL, for 175837
175058	23347	Button Clamp Spreader Handle for 175734 and 175736
175059	-----	Button Clamp complete, for 175726, Nos. 51688J, 140265W, 175022, 175028, 175040, 175057, 175734 and two 140020C.....
175062	23343	Face Plate Thread Guide (lower) Plate for 175772.....
175063	23343	Face Plate Thread Guide (lower) Plate Screw Spacing Collar for 175772.....
175065	23343	Face Plate Thread Guide (lower) Roller Pin for 175772.....
175066	23343	Face Plate Thread Guide (upper) for 175772.....
175069	23338	Feed Cam Driving Worm Pin for 175870...
175071	23345	Feed Cam Driving Worm Wheel Shaft for 175868.....
175073	23342	Feed Plate Carrier.....
*175074	-----	Feed Plate Carrier Driving Arm with 458AL and 51923 for 175627
175075	23342	Feed Plate Carrier Guide Block (left)
175076	23342	Feed Plate Carrier Guide Block (right)....
175078	23342	Feed Plate Carrier Regulating Nut Screw Stud Slide Block for 175739
175079	23342	Feed Plate Carrier Regulating Nut Screw Stud Washer
*175081	-----	Feed Plate Carrier Regulator for 175627 ..
175083	23342	Feed Plate Carrier Regulator Spring.....
175085	23337	Looper.....
175089	23338	Looper Driving Shaft Crank Connecting Link for 175660.....
175090	23338	Looper Driving Shaft Crank Connecting Link Stud for 175525.....
175092	23338	Looper Driving Shaft Gear Pin for 175594..
175093	23337	Looper Shaft with 458AL.....
175094	23337	Needle Guide Shaft Bushing.....
175096	23335	Machine Rest Stud.....
175098	23344	Needle Bar Connecting Link for 175-63 Machine
175100	23343	Needle Bar Connecting Link Hinge Stud Thread Guide Plate for 175811.....
175101	23343	Needle Bar Connecting Link Hinge Stud Thread Guide Roller for 175811.....
175102	23344	Needle Bar Connecting Stud (lower) for 175-63 Machine
175103	23343	Needle Bar Connecting Stud (lower) Washer
175103	23343	Needle Bar Connecting Stud (upper) Washer
175104	23343	Needle Bar Connecting Stud (upper)
175105	23338	Needle Bar Eccentric with 140027C, for 175870.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
175106	23335	Needle Bar Eccentric Connecting Rod with 1521J, 140024AL, 175535 and two 140029E
175108	23338	Needle Bar Eccentric Pawl with 175114, for 175109.....
175109	-----	Needle Bar Eccentric Pawl complete, Nos. 175108, 175110 and 175112.....
175110	23338	Needle Bar Eccentric Pawl Bracket with 175111, for 175109.....
175111	23338	Needle Bar Eccentric Pawl Bracket Steady Pin for 175110.....
175112	23338	Needle Bar Eccentric Pawl Hinge Pin for 175109.....
175113	23338	Needle Bar Eccentric Pawl Spring.....
175113	23339	Stop Motion Strip Block Spring.....
175114	23338	Needle Bar Eccentric Pawl Spring Stud for 175108.....
175115	23361	Machine Base Machine Lock Plate with 175202, 175205 and 175206, for 175425 ..
175120	23345	Needle Bar Vibrating Lever.....
175123	23345	Needle Bar Vibrating Lever Adjusting Bracket Lock Nut Screw Stud for 175759 .
175125	23345	Needle Bar Vibrating Lever Adjusting Bracket Lock Nut Washer.....
175126	23345	Needle Bar Vibrating Lever Arm with 51923.....
175130	23337	Needle Guide Cam with two 1259AL.....
175131	23337	Needle Guide Pin for 175877.....
175133	23338	Looper Shaft Crank Stud for 175528.....
175140	23338	Pulley, 2-3/4 in. diam., with 51655X, 140037C and 175820.....
NOTE: No. 175140 Pulley is regularly furnished with the Machine.		
175142	23338	Pulley Shaft for 175884.....
175143	23338	Pulley Shaft Gear for 175870.....
175144	23338	Pulley Shaft Gear Pin for 175870.....
175145	23339	Pulley Shifter.....
175146	23339	Pulley Shifter Holder with 51649J and 140078AL.....
175148	23339	Starting Crank with 1747J and 140039E, for 175630.....
175149	23339	Starting Crank Pin for 175630.....
175150	23338	Stop Dog for 175884.....
175151	23339	Stop Dog Cushion Spring for 175152.....
175152	23339	Stop Dog Cushion Spring Holder with 50581C, 175151 and two 140040AL.....
175153	23339	Stop Motion Retaining Collar.....
175155	23339	Stop Motion Shaft for 175630.....
175156	23339	Stop Motion Shaft Spring.....
175157	23339	Stop Motion Shaft Spring Collar with 140041AL.....
175158	23339	Stop Motion Trip.....
175160	23340	Tension (automatic) Disc for 175168.....
175160	23340	Tension (stationary) Disc for 175170.....
175161	23340	Tension (automatic) Disc Position Pin.....

No.	Plate	Name
175161	23340	Tension (stationary) disc Position Pin....
175161	23340	Thread Nipper Thread Guide Pin.....
175162	23338	Tension (automatic) Releasing Cam with two 140027C
175163	23340	Tension (automatic) Releasing Rod.....
175164	23340	Tension (automatic) Releasing Rod Spring.
175165	23340	Tension (automatic) Releasing Rod Wear- ing Sleeve.....
175166	-----	Tension (automatic) Screw Stud 140043C with 1560C, for 175168
175167	23341	Tension (automatic) Thread Eyelet.....
175167	23341	Thread Pull-off Thread Eyelet.....
175168	23340	Tension (automatic) complete, Nos. 125314, 175166, 175522 and two 175160 ..
175169	-----	Tension (stationary) Screw Stud 140044C with 1560C, for 175170
175170	23340	Tension (stationary) complete, Nos. 13710, 175169 and two 175160
175171	23341	Thread Eyelet (back)
175172	23341	Thread Eyelet (front)
175173	23340	Thread Nipper Head for 175178
175174	23340	Thread Nipper Plate
175175	23340	Thread Nipper Plate Washer
175176	23340	Thread Nipper Releasing Lever
175177	23340	Thread Nipper Releasing Rod for 175178..
175178	-----	Thread Nipper Releasing Rod 175177 with 175173
175179	23340	Thread Nipper Releasing Rod Spring (lower)
175180	23340	Thread Nipper Releasing Rod Spring (lower) Washer
175181	23340	Thread Nipper Releasing Rod Spring (upper)
175182	23340	Thread Nipper Releasing Rod Spring Collar with 465AL
175183	23340	Thread Nipper Releasing Screw Stud
175184	23340	Thread Nipper Releasing Screw Stud Nut Washer
175185	23345	Thread Nipper Releasing Stud for 175869 .
175186	23341	Thread Pull-off (back)
175187	23341	Thread Pull-off (back) Holder with 160C and 1120AL
175188	23341	Thread Pull-off (front)
175189	23341	Thread Pull-off (front) Holder with 1120AL and 175190
175190	23341	Thread Pull-off (front) Holder Stop Pin for 175189
175191	23341	Thread Pull-off Stop Collar with 160C and 175192
175192	23341	Thread Pull-off Stop Collar Stop Pin for 175191
175193	22884	Button Tray with three 175194 (accessories)
175194	22884	Button Tray Hinge Screw Stud for 175193 .
175195	22884	Hand Wheel with two 1448AL (accessories)

No.	Plate	Name
175197	22884	Wrench for 140026 (accessories).....
175198	22884	Wrench for 140027 (accessories).....
175202	23361	Machine Base Machine Lock Plate Position Stud for 175115
175205	-----	Machine Base Machine Lock Stud for 175115
175206	23361	Machine Base Machine Lock Thumb Nut Screw Stud for 175115.....
175207	23361	Machine Base Machine Lock Thumb Nut Spring for 175425.....
175215	23361	Foot Lifter Chain, 37 in. long, with two 56865
175215	23361	Starting Lever Chain, 37 in. long, with two 56865.....
175216	23361	Foot Lifter Treadle for 175219.....
175216	23361	Starting Lever Treadle for 175219.....
175217	23361	Foot Lifter Treadle Hinge Pin for 175219 ..
175217	23361	Starting Lever Treadle Hinge Pin for 175219
175218	23361	Foot Lifter Treadle Stand for 175219
175218	23361	Starting Lever Treadle Stand for 175219 ..
175219	23361	Foot Lifter Treadle complete, Nos. 175216, 175217, 175218 and two wood screws 1 in. No. 14 F.H.
175219	23361	Starting Lever Treadle complete, Nos. 175216, 175217, 175218 and two wood screws 1 in. No. 14 F.H.
175220	22885	Belt Guide (left) with 140035C
175221	22885	Belt Guide (right) with 140035C.....
175222	22885	Pulley
175223	-----	Pulley Shaft.....
175224	-----	Pulley Shaft 175223 with 1259E and 175227 ..
175225	22885	Pulley Shaft Bracket with 444C.....
175227	22885	Pulley Shaft Oil Wick
175228	22885	Table Belt Guide complete, Nos. 175220, 175221, 175224, 175225 and two each 175222 and wood screws 7/8 in. No. 14 R.H.....
175229	23345	Stop Motion Trip Point for 175867.....
175282	23356	Clamp (lower) for size "0" snaps for 175846
175283	23356	Clamp (lower) for size "00" snaps for 175846
175284	23356	Clamp (lower) for size "000" snaps for 175846
175285	23356	Clamp (lower) Position Pin for 175286....
175286	23356	Clamp (upper) with 175285, for 175846 ...
175288	23356	Clamp Opening Pin for 175846
175289	23356	Clamp Opening Pin Collar with 1498AL, for 175846.....
175290	23356	Clamp Opening Pin Connection with 160J, for 175846.....
175291	23356	Clamp Opening Pin Connection Holder Screw Stud for 175846.....

No.	Plate	Name
175297	23344	Clamp Opening Pin Plate for 175-63 Machine
175298	23358	Button Clamp (left) 175021 with 228J, 175026 and 175299, for 175304.....
175299	23358	Button Clamp (left) Spring Reinforcing Spring for 175298.....
175299	23358	Button Clamp (right) Spring Reinforcing Spring for 175300.....
175300	23358	Button Clamp (right) 175027 with 228J, 175030 and 175299, for 175304.....
175302	23358	Button Clamp Spreader and Button Stop for 175736
175303	23350	Button Clamp Closing Spring for 175304, 175724, 175788 and 175793.....
175304	-----	Button Clamp complete, for 175852, Nos. 51688J, 140265W, 175057, 175298, 175300, 175303, 175736 and two 140020C.....
175340	23335	Arm Rock Shaft 175003 with 175007 and 175341 for 175-62 Machine
*175341	-----	Arm Rock Shaft Crank (front) for 175340 for 175-62 Machine
175348	23343	Needle Bar Connecting Link for 175-62 Machine
175349	23343	Needle Bar Connecting Stud (lower) for 175-62 Machine.....
175363	23353	Button Clamp Arm Hinge Bracket for 175749
175365	23346	Button Clamp Presser Bar.....
175383	23348	Button Holder for Leather Shank (or imitation of same) Buttons.....
175384	23348	Button Holder Spring for 175383
175387	23359	Bed Work Support for 175388.....
175388	23359	Bed Work Support 175387 with 175389, for 175854
175389	23359	Bed Work Support Holder with 140061J, for 175388 and 175824
175390	23359	Bed Work Support Holder Lock Nut Screw Stud, for 175854 and 175855.....
175392	23348	Button Holder (7/32 in. hole) for Self-Shank Buttons such as Metal, Bone, Pearl, Cloth Covered and Composition..
175393	23348	Button Holder (5/16 in. hole) for Self-Shank Buttons such as Metal, Bone, Pearl, Cloth Covered and Composition ..
175396	23343	Needle Bar (hollow) with 200125F.....
175397	-----	Button Clamp complete, for 175725, Nos. 51688J, 140265W, 175040, 175057, 175419, 175517, 175755 and two 140020C.....
175398	23348	Button Holder (3/8 in. hole) for Self-Shank buttons such as Metal, Bone, Pearl, Cloth Covered and Composition..
175399	23348	Button Holder (15/32 in. hole) for Self-Shank Buttons such as Metal, Bone, Pearl, Cloth Covered and Composition ..

No.	Plate	Name
175401	23352	Button Clamp Shank Foot (single) for 175745
NOTE: No. 175401 is regularly furnished with a 1/8 in. or a 11/32 in. Height of Step. When ordering, specify Height of Step required, or if another Height of Step other than regular is required, it must be so stated on order.		
175411	23351	Button Clamp Shank Foot (double) for 175743.....
NOTE: No. 175411 is regularly furnished with a 1/8 in. or a 11/32 in. Height of Step. When ordering specify Height of Step required, or if another Height of Step other than regular is required, it must be so stated on order.		
175418	23349	Button Clamp (left) 175422 with 140021C, 175023 and 175622, for 175419
175419	23349	Button Clamp (left) 175418 with 228J and 175420, for 175397.....
175420	23349	Button Clamp (left) Spring for 175419
175422	-----	Button Clamp (left) for 175021 and 175418..
175423	-----	Button Clamp (right) for 175027 and 175516
175425	-----	Machine Base Machine Lock complete, for 175830, Nos. 51656J, 175115, 175207 and 175536.....
175483	23343	Needle Plate
175516	23349	Button Clamp (right) 175423 with 140021C, 175029 and 175622, for 175517
175517	23349	Button Clamp (right) 175516 with 228J and 175518, for 175397.....
175518	23349	Button Clamp (right) Spring for 175517.....
175522	23340	Tension (automatic) Releasing Disc for 175168
175525	23338	Looper Driving Shaft Crank with 175090, for 175660
*175528	-----	Looper Shaft Crank with 175133, for 175529
*175529	-----	Looper Shaft Crank 175528 with two 140027C, for 175660
175535	23335	Needle Bar Eccentric Connecting Rod Oil Pad (left) for 175106.....
175536	23361	Machine Base Machine Lock Thumb Nut Washer for 175425.....
175537	22885	Belt and Pulley Guard.....
175538	22885	Belt and Pulley Guard Fill-in Piece (metal) with two wood screws 3/4 in. No. 10 R.H., for Trough Power Tables.....
175539	22885	Belt and Pulley Guard Fill-in Piece (wood) with four wood screws 1-1/2 in. No. 12 F.H., for Flat Power Tables.....
175540	22885	Belt and Pulley Guard complete for Universal Motor Table and for No. 175544 Nos. 42830, 175537, 175543 and two wood screws 1 in. No. 14 F.H.
175541	22885	Belt and Pulley Guard Hinge Pin
175542	22885	Belt and Pulley Guard Hinge Pin Bracket...

No.	Plate	Name
175543	-----	Belt and Pulley Guard Hinge Pin Bracket 175542 with 175541
175544	22885	Belt and Pulley Guard with Fill-in Pieces complete, Nos. 175538 to 175540.....
175546	23337	Needle Guide complete with Thread Finger Nos. 175547, 175877 and two 218D
175547	23337	Needle Guide Thread Finger for 175546
175548	23342	Feed Plate Carrier Regulating Nut Screw Stud for 175739
175549	23342	Feed Plate Carrier Regulating Nut Tighten- ing Handle for 51667C
175571	23350	Button Clamp (left) Spring for 175720
175572	23350	Button Clamp (right) Spring for 175723
175573	23349	Button Clamp Spreader Handle for 175748 and 175755
175573	23357	Clamp Spreader Handle for 175836.....
175589	23342	Feed Plate Spring.....
175590	23360	Feed Plate Stud for 175691.....
175590	23360	Stay Button Holder Plate Stud for 175709 ...
175590	23360	Stay Button Holder Stud for 175693, 175694, 175965 and 175696
175590	23359	Work Support Plate Stud for 175709 and 175801.....
175594	23338	Looper Driving Shaft Bushing with 175092 ..
175622	23347	Button Clamp (left) Spring Steady Pin for 175021, 175418, 175637 and 175719.....
175622	23347	Button Clamp (right) Spring Steady Pin for 175027, 175516, 175640 and 175722
175622	23353	Button Clamp Spreader and Button Stop Slide Pin for 175649
175625	22884	Wrench for 140024 (accessories)
175627	23342	Feed Plate Carrier Regulator 175081 with 228X, 175074 and 175796
175630	-----	Starting Crank 175148 with 175149 and 175155
175634	-----	Pulley, 3-1/4 in. diam., with 51655X, 140037C and 175820
175636	-----	Pulley, 3-3/4 in. diam., with 51655X, 140037C and 175820
175637	23353	Button Clamp (left) with 175023 and 175622, for 175638
175638	23353	Button Clamp (left) 175637 with 228J, 140153C and 175639, for 175749
175639	23353	Button Clamp (left) Spring for 175638
175640	23353	Button Clamp (right) with 175029 and 175622, for 175641
175641	23353	Button Clamp (right) 175640 with 228J, 140153C and 175642, for 175749
175642	23353	Button Clamp (right) Spring for 175641.....
175643	23353	Button Clamp Arm for 175749
175644	23353	Button Clamp Adjusting Slide for 175749....
175646	23353	Button Clamp Opening Handle for 175749....
175647	23353	Button Clamp Lifting Chain Bracket with two 190K, for 175749

No.	Plate	Name
175648	23353	Button Clamp Lifting Chain Bracket Stud for 175749
175649	23353	Button Clamp Spreader and Button Stop with Slide and two 175622, for 175749.....
175650	23353	Button Clamp Spreader and Button Stop Spring for 175749
175651	23353	Button Clamp Spreader and Button Stop Spring Guide Screw Stud for 175749
175652	23353	Button Clamp Spreader and Button Stop Spring Guide Screw Stud Holder for 175749
175653	23353	Button Clamp (left) Hinge Screw Spacing Collar for 175749
175653	23353	Button Clamp (right) Hinge Screw Spacing Collar for 175749
175660	23338	Looper Driving Shaft Crank Connecting Link 175089 with 175525 and 175529
175667	23348	Button Finger for small size Buttons for 175684
175668	23348	Button Finger for large size Buttons for 175684
175669	23348	Button Finger Holder for 175684
175670	23348	Button Finger Lever for 175684.....
175672	23348	Button Finger Lever Post for 175684.....
175673	23348	Button Finger Lever Screw Bushing for 175684
175674	23348	Button Finger Lever Screw Bushing Screw Stud for 175684.....
175675	23348	Button Finger Lever Screw Bushing Spring for 175684.....
175676	23348	Button Holder for metal eyelet shank buttons
175677	23348	Button Holder for metal eyelet shank buttons (short eyelet).....
175678	23348	Button Holder Spring for 175676 and 175677
175679	23348	Button Holder for 175681
175680	23348	Button Holder for 175682.....
175681	23348	Button Holder 175679 with 228J and 175683, for metal eyelet shank buttons (large eyelet)
175682	23348	Button Holder 175680 with 228J and 175683, for metal eyelet shank buttons (small eyelet)
175683	23348	Button Holder Support for 175681 and 175682
175684	23348	Button Clamp complete, (less button holder) Nos. 191J, 1521J, 22436, 50603J, 51696W, 140160K, 175667, 175668, 175669, 175670, 175672, 175673, 175674, 175675, 175797, 175808 and two each 140024AL and 175032
175685	23347	Feed Plate with two 175857
175686	23350	Feed Plate with two 175857, for sewing 40 to 80 ligne two and four hole flat buttons close to the material.....
175687	23353	Feed Plate with two 175857, for sewing 80 to 120 ligne two and four hole flat buttons close to the material

No.	Plate	Name
175688	23360	Feed Plate for 175753
175689	23360	Feed Plate 175753 with 175690 and two 50090J, for sewing 20 to 45 ligne two and four hole flat buttons away from material with a blind stitch
175690	23360	Feed Plate Work Support for 175689
*175691	-----	Feed Plate Work Support Holder with two 175590, for 175753
175692	23342	Feed Plate Holder
175693	23360	Stay Button Holder with two 175590 (18 ligne stay button) for sewing two and four hole flat buttons either close or away from the material
175694	23360	Stay Button Holder with two 175590 (19 ligne stay button) for sewing two and four hole flat buttons either close or away from the material
175695	23360	Stay Button Holder with two 175590 (20 ligne stay button) for sewing two and four hole flat buttons either close or away from the material
175696	23360	Stay Button Holder with two 175590 (22 ligne stay button) for sewing two and four hole flat buttons either close or away from the material
175701	-----	Stay Button Holder (18 ligne stay button) for 175705
175702	-----	Stay Button Holder (19 ligne stay button) for 175706
175703	23360	Stay Button Holder (20 ligne stay button) for 175707
175704	23360	Stay Button Holder (22 ligne stay button) for 175708
175705	-----	Stay Button Holder 175701 with 228J, 230J and 175709 (18 ligne stay button) for sewing metal eyelet or leather shank buttons
175706	-----	Stay Button Holder 175702 with 228J, 230J and 175709 (19 ligne stay button) for sewing metal eyelet or leather shank buttons
175707	23360	Stay Button Holder 175703 with 228J, 230J and 175709 (20 ligne stay button) for sewing metal eyelet or leather shank buttons
175708	23360	Stay Button Holder 175704 with 228J, 230J and 175709 (22 ligne stay button) for sewing metal eyelet or leather shank buttons
175709	23360	Stay Button Holder Plate with two 175590, for 175705, 175706, 175707 and 175708 ...
175709	23359	Work Support Plate with two 175590, for 175715 and 175849
175713	23359	Work Support for 175715
175714	23359	Work Support for 175716

No.	Plate	Name
175715	23359	Work Support 175713 with 228J, 230J and 175709, for sewing metal eyelet or leather shank buttons with a through and through stitch.....
175716	23359	Work Support 175714 with 228J, 230J and 175801, for sewing metal eyelet or self-shank buttons with a blind stitch
175718	-----	Button Clamp (left) 175719
175719	23350	Button Clamp (left) 175718 with 140021C, 175023 and 175622, for 175720.....
175720	23350	Button Clamp (left) 175719 with 228J and 175571, for 175724, 175788 and 175793...
175721	-----	Button Clamp (right) for 175722
175722	23350	Button Clamp (right) 175721 with 140021C, 175029 and 175622 for 175723.....
175723	23350	Button Clamp (right) 175722 with 228J and 175572, for 175724, 175788 and 175793...
175724	-----	Button Clamp complete, for 175727, Nos. 51688J, 140265W, 175057, 175303, 175720, 175723, 175748, and two 140020C.....
175725	23349	Button Clamp 175397 with 680W, 175031, 175806, two 140024AL and three 175032, for 175-63 Machine
175726	23347	Button Clamp 175059 with 680W, 175031, 175806, two 140024AL and three 175032, for 20 to 45 ligne two or four hole flat buttons, for 175-62 Machine.....
175727	23350	Button Clamp 175724 with 680W, 175031, 175806, two 140024C and three 175032....
175734	23347	Button Clamp Spreader and Button Stop 175056 with 175058 and two 1472J, for 175059, 175743 and 175745
175736	-----	Button Clamp Spreader and Button Stop 175302 with 175058 and two 1472J, for 175304
175739	-----	Feed Plate Carrier Regulating Nut Screw Stud 175548 with 175078.....
175743	-----	Button Clamp complete, for 175744, Nos. 51688J, 140067J, 140068W, 140265W, 175022, 175028, 175040, 175057, 175734 and two each 140020C and 175411.....
175744	23351	Button Clamp 175743 with 680W, 175031, 175806, two 140024AL and three 175032, for 175-62 Machine.....
175745	-----	Button Clamp complete, for 175746, Nos. 51688J, 140067J, 140068W, 140265W, 175022, 175028, 175040, 175057, 175734 and two each 140020C and 175401.....
175746	23352	Button Clamp 175745 with 680W, 175031, 175806, two 140024AL and three 175032, for 175-62 Machine
175747	23350	Button Clamp Spreader and Button Stop for 175748
175748	23350	Button Clamp Spreader and Button Stop 175747 with 175573 and two 1472J, for 175724, 175788 and 175793.....

NUMERICAL LIST OF PARTS

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No.	Plate	Name
175749	23353	Button Clamp complete, Nos. 1521J, 1656J, 51675J, 140151J, 175363, 175638, 175641, 175643, 175644, 175646, 175647, 175648, 175649, 175650, 175651, 175652, 175750, two each 223J, 230J, 51676J, 140072K, 140152C, 140154W, 175032 and 175653.....
175750	23353	Button Clamp Presser Bar Seat for 175749..
175751	23337	Bed End Cover (bottom) 175013 with 175016.
175753	-----	Feed Plate 175688 with 175691 and three 5790, for 175689.....
175755	23349	Button Clamp Spreader and Button Stop 175056 with 175573 and two 1472J, for 175397.....
175756	23345	Needle Bar Vibrating Lever Adjusting Bracket with 458AL and 1341AL, for 175759.....
175757	23345	Needle Bar Vibrating Lever Adjusting Bracket Hinge Stud for 175770.....
175758	23345	Needle Bar Vibrating Lever Adjusting Bracket Hinge Stud Slide for 175770.....
175759	-----	Needle Bar Vibrating Lever Adjusting Bracket 175756 with 175123 and 175770...
175764	23355	Button Clamp Shanking Foot (double) for 175793.....
NOTE: No. 175764 is regularly furnished with a 9/32 in. or a 11/32 in. Height of Step. When ordering, specify Height of Step required, or if another Height of Step other than regular is required, it must be so stated on order.		
175770	-----	Needle Bar Vibrating Lever Adjusting Bracket Hinge Stud 175757 with 175758, for 175759.....
175771	23343	Face Plate with 624AL, for 175772.....
175772	23343	Face Plate 175771 with 185J, 175062, 175063, 175065, 175066, 175774, 175776 and 202098
175773	23343	Face Plate Thread Retainer Sleeve for 175776.....
175774	23343	Face Plate Thread Retainer Spring for 175772.....
175775	23343	Face Plate Thread Retainer Stud for 175776.
175776	-----	Face Plate Thread Retainer Stud 175775 with 175773, for 175772.....
175786	23354	Button Clamp Shanking Foot (single) for 175788.....
NOTE: No. 175786 is regularly furnished with a 9/32 in. or a 11/32 in. Height of Step. When ordering, specify Height of Step required, or if another Height of Step other than regular is required, it must be so stated on order.		
175788	-----	Button Clamp complete, for 175790, Nos. 51688J, 140067J, 140068W, 140265W, 175057, 175303, 175720, 175723, 175748 and two each 140020C and 175786.....

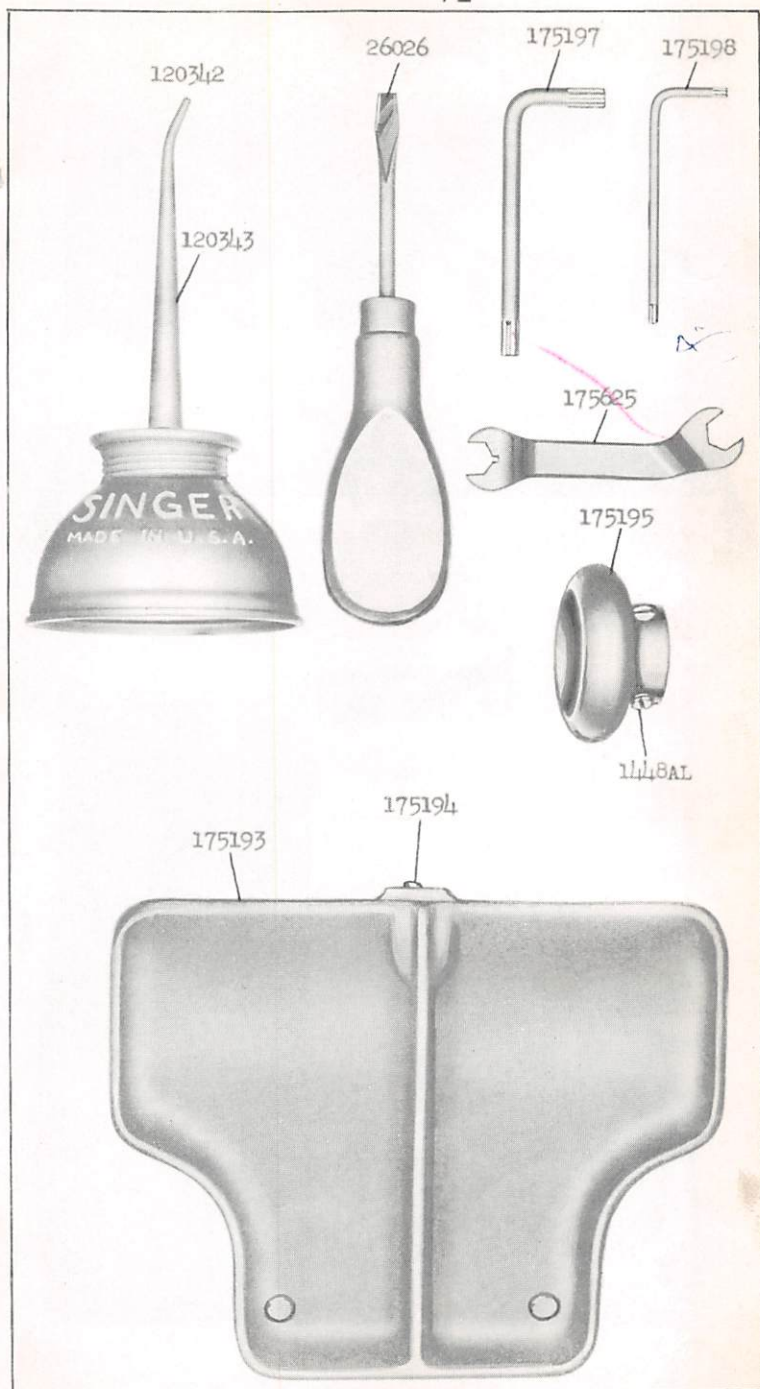
No.	Plate	Name
175790	23354	Button Clamp 175788 with 680W, 175031, 175806 two 140024AL and three 175032, for 175-62 Machine
175793	-----	Button Clamp complete, for 175795, Nos. 51688J, 140067J, 140068W, 140265W, 175057, 175303, 175720, 175723, 175748 and two each 140020C and 175764
175795	23355	Button Clamp 175793 with 680W, 175031, 175806, two 140024AL and three 175032, for 175-62 Machine
175796	23342	Feed Plate Carrier Driving Arm Pin for 175627
175797	23348	Button Clamp Arm Hinge Bracket for 175684
175801	23359	Work Support Plate with two 175590, for 175716 and 175851
175806	23347	Button Clamp Arm for 175725, 175726, 175727, 175744, 175746, 175790, 175795 and 175852
175806	23357	Clamp Arm for 175847
175807	23348	Button Clamp Arm for 175808
175808	-----	Button Clamp Arm 175807 with 175809 and two each 140024K and 175032, for 175684.
175809	23348	Button Clamp Presser Bar Seat for 175808.
175810	23343	Needle Bar Connecting Link Hinge Stud with 160E, for 175811
175811	-----	Needle Bar Connecting Link Hinge Stud 175810 with 1492X, 175100 and 175101....
175814	23341	Button Clamp Lifting Link Hook (lower) for 175873
175820	23338	Pulley Oil Wick for 175140, 175634 and 175636
175823	23359	Bed Work Support for 175824
175824	23359	Bed Work Support 175823 with 175389, for 175855
*175825	-----	Bed
175829	23361	Machine Base with two 160C, for 175830...
175830	23361	Machine Base complete, Nos. 141C, 1637J, 140047C, 140765F, 175425, 175829, 175831, 175832 and four wood screws 7/8 in. No. 14 R. H.
175831	23361	Machine Base Machine Starting Lever for 175830
175832	23361	Machine Base Machine Starting Lever Spring for 175830
175833	23357	Clamp (left) with 140021C, for 175837
175834	23357	Clamp (right) with 140021C, for 175837....
175835	23357	Clamp Spreader and Snap Fastener Stop for 175836
175836	23357	Clamp Spreader and Snap Fastener Stop 175835 with 175573 and two 1472J, for 175837
175837	-----	Clamp complete, for 175847, Nos. 51688J, 140265W, 175040, 175057, 175833, 175834, 175836 and two 140020C

No.	Plate	Name
175842	23356	Clamp 175846 with 175845 and two each 140024AL and 175032, for 175-63 Machine
175843	23356	Clamp Arm for 175845.....
175844	23356	Clamp Lifting Chain Connection for 175845.
175845	-----	Clamp Arm 175843 with 202J and 175844, for 175842.....
175846	-----	Clamp complete, for 175842, for sizes "0", "00" and "000" Snaps, Nos. 231J, 175282, 175283, 175284, 175286, 175288, 175289, 175290 and 175291.....
175847	23357	Clamp 175837 with 680W, 175031, 175806, two 140024AL and three 175032, for 175-63 Machine.
175848	23359	Work Support for 175849
175849	23359	Work Support 175848 with 228J, 230J and 175709, for sewing metal eyelet or leather shank buttons, with a through and through stitch
175850	23359	Work Support for 175851
175851	23359	Work Support 175850 with 228J, 230J and 175801, for sewing metal eyelet or leather shank buttons with a blind stitch..
175852	23358	Button Clamp 175304 with 680W, 175031, 175806, two 140024C and three 175032...
175854	23359	Bed Work Support (adjustable) complete, for large shank buttons, Nos. 51656J, 140066J, 175032, 175388 and 175390.....
175855	23359	Bed Work Support (adjustable) complete, for small shank buttons, Nos. 51656J, 140066J, 175032, 175390 and 175824.....
175857	23347	Feed Plate Stud for 175685, 175686 and 175687
175859	23337	Needle Guide Oscillating Crank Spring.....
175860	23338	Needle Bar Eccentric Pin for 175870
175860	23345	Needle Bar Vibrating Cam Pin for 175868..
175860	23338	Stop Dog Pin for 175884.....
175861	23337	Needle Guide Oscillating Crank with 140159AL.....
175862	23335	Bed Top Cover (back).....
175865	23345	Feed Cam
175866	23338	Feed Cam Driving Worm for 175870.....
175867	23345	Feed Cam Driving Worm Wheel with 175229 and two 140026C.....
175868	-----	Feed Cam Driving Worm Wheel Shaft 175071 with 175860 and 175869.....
175869	23345	Needle Bar Vibrating Cam with 175185, for 175868
175870	-----	Pulley Shaft complete, Nos. 175069, 175105, 175143, 175144, 175860, 175866 and 175884
175871	23341	Button Clamp Lifting Link for 175873.....
175872	23341	Button Clamp Lifting Link Hook (upper) for 175873
175873	-----	Button Clamp Lifting Link 51224X, 175814, 175871 and 175872.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
175877	-----	Needle Guide (less thread finger) with 175131, for 175546
175878	23345	Needle Bar Vibrating Lever Hinge Screw Slide with 140034C.
175881	23339	Stop Motion Retaining Collar Stud for 175883.
175882	23339	Stop Motion Trip Block with 140862AL for 175883
175883	-----	Stop Motion Trip Block 175882 with 175881 .
175884	-----	Pulley Shaft 175142 with 175860 and 175150, for 175870
200125F	23343	Needle Set Screw for 175396
201254C	23362	Thread Unwinder Spool Rest Set Screw for 228765
202098	23343	Face Plate Thread Guide (lower) Roller for 175772
228764	23362	Thread Unwinder Spool Pin for 228775
228765	23362	Thread Unwinder Spool Rest with 201254C, for 228775
228767	23362	Thread Unwinder Spool Rest Rod for 228775
228768	23362	Thread Unwinder Spool Stand for 228775, ...
228769	23362	Thread Unwinder Thread Guide for 228775..
228770	23362	Thread Unwinder Thread Guide Holder for 228775
228774	23362	Thread Unwinder Thread Guide Rod for 228775
228775	23362	Thread Unwinder complete, Nos. 150203, 228764, 228765, 228767, 228768, 228769, 228770, 228774 and three wood screws 7/8 in. No. 12.

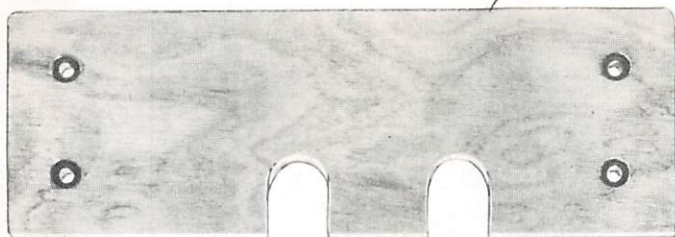
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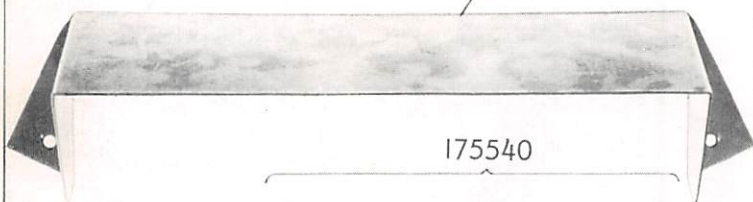
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175544

175539



175538



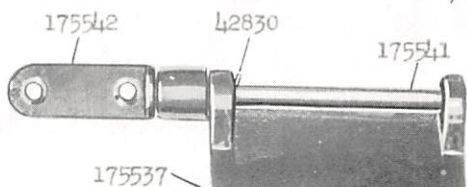
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175542

42830

175541

175537



175228

175222

444C

175227

140035C

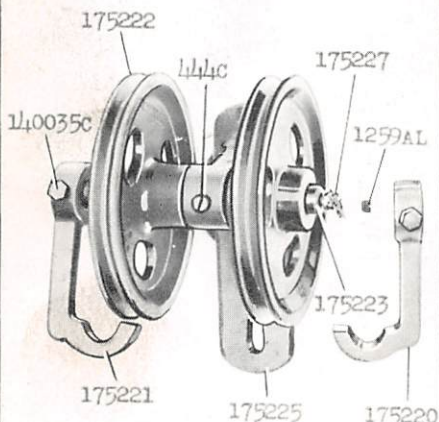
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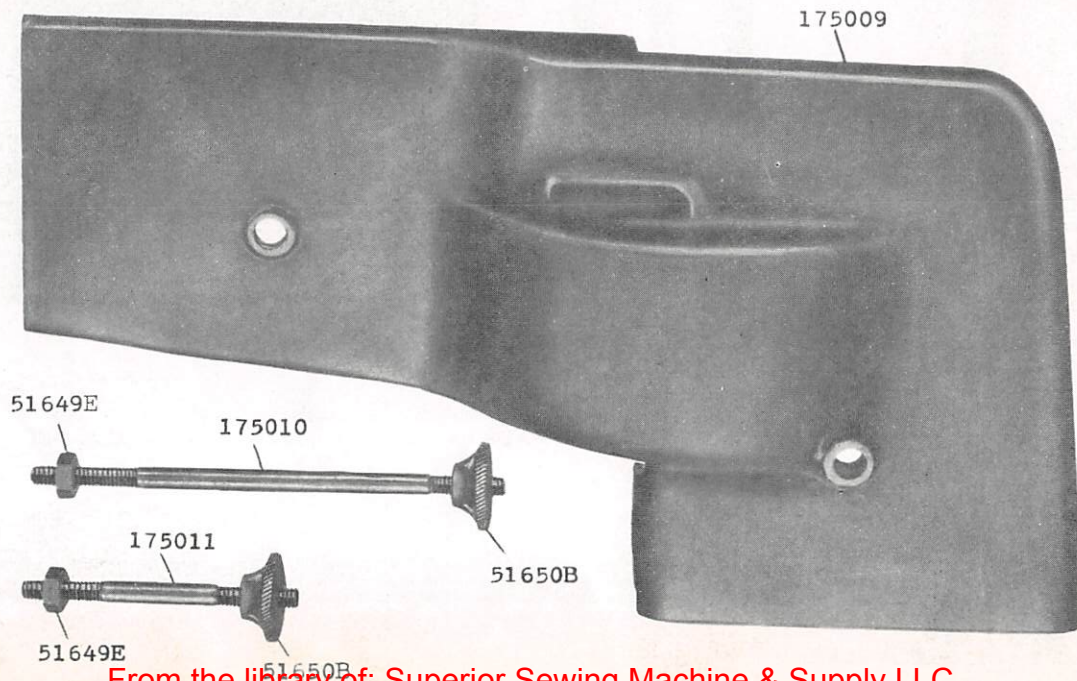
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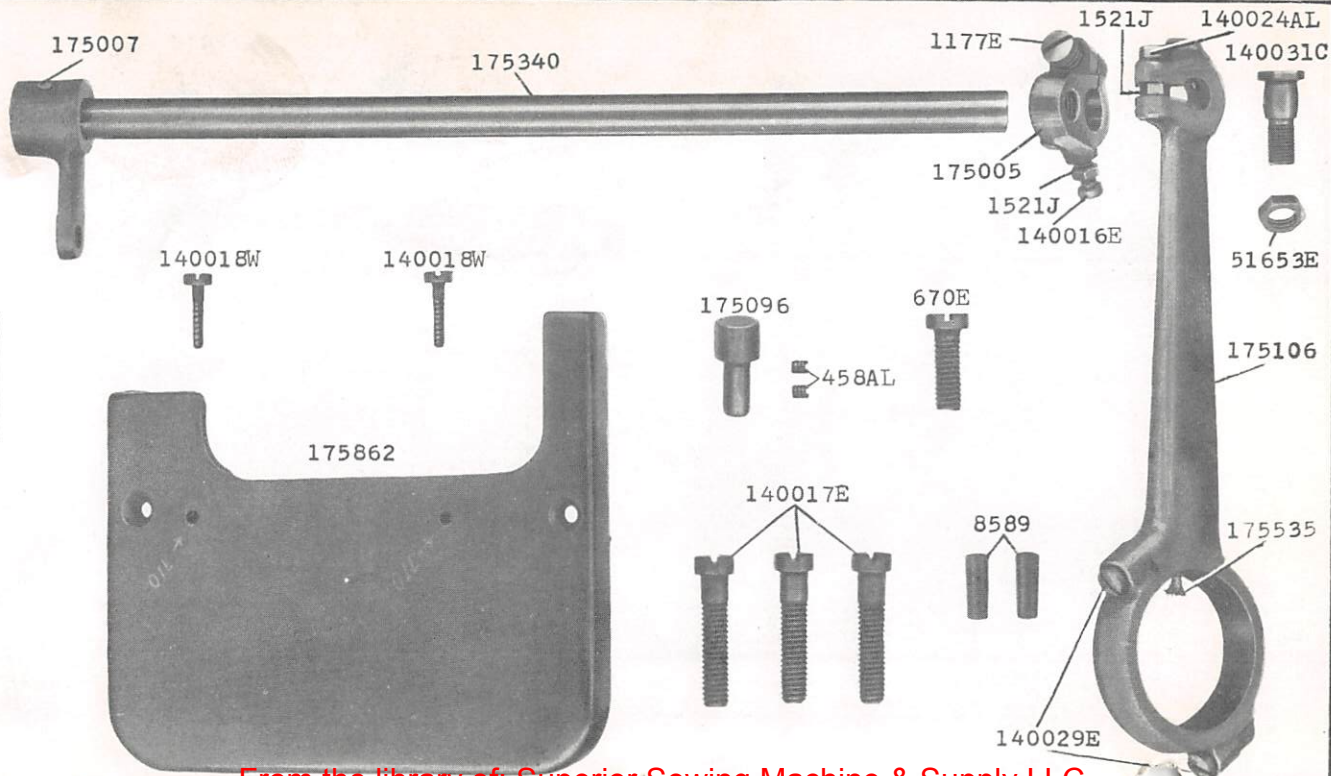


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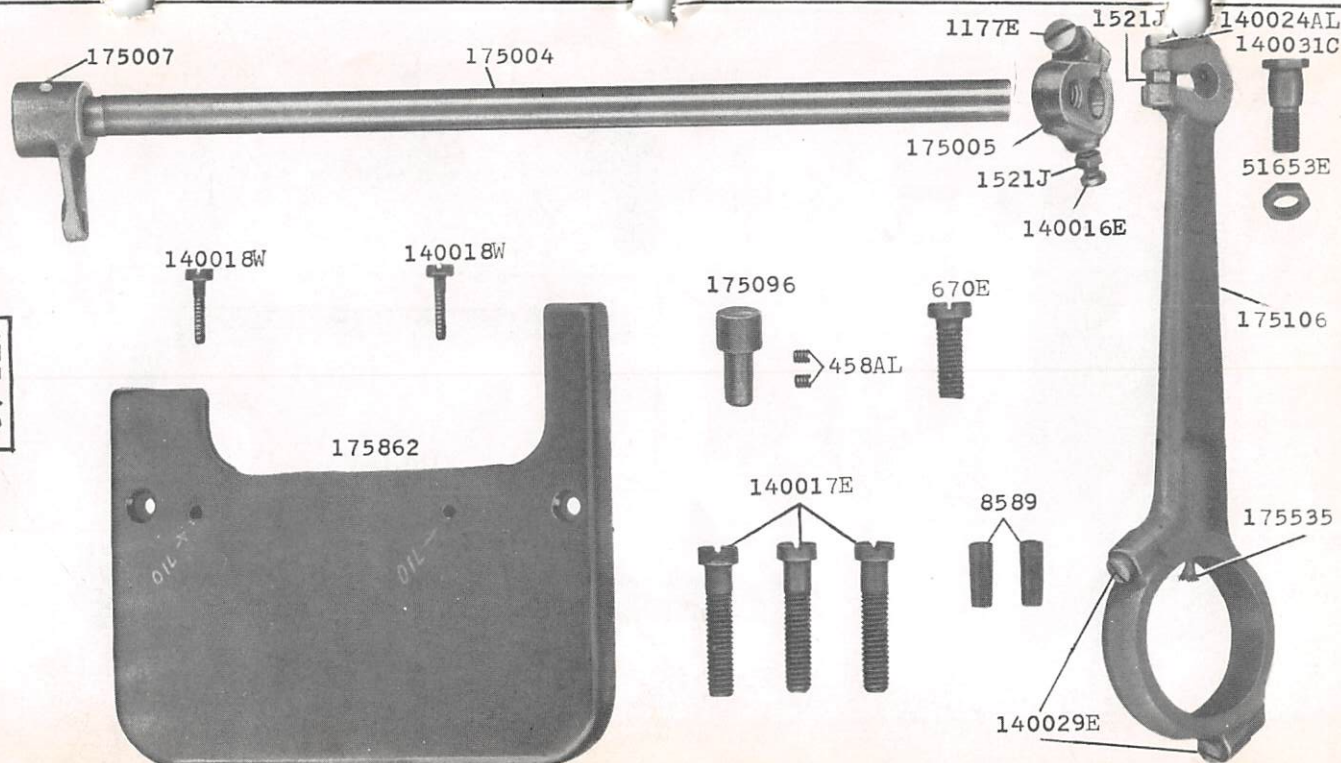
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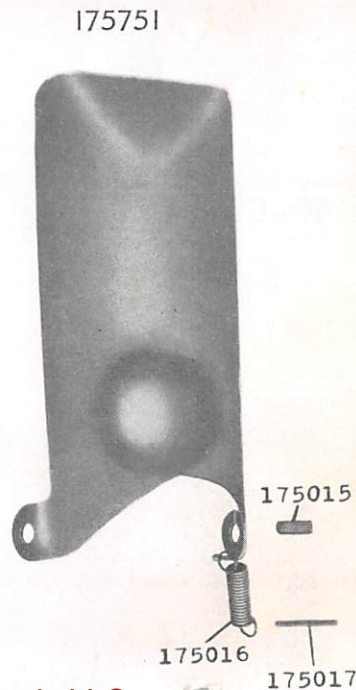
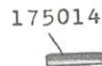
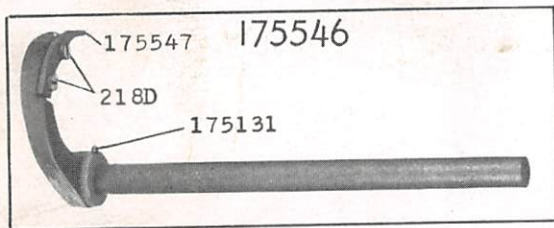
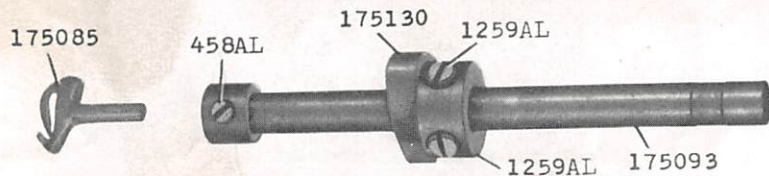
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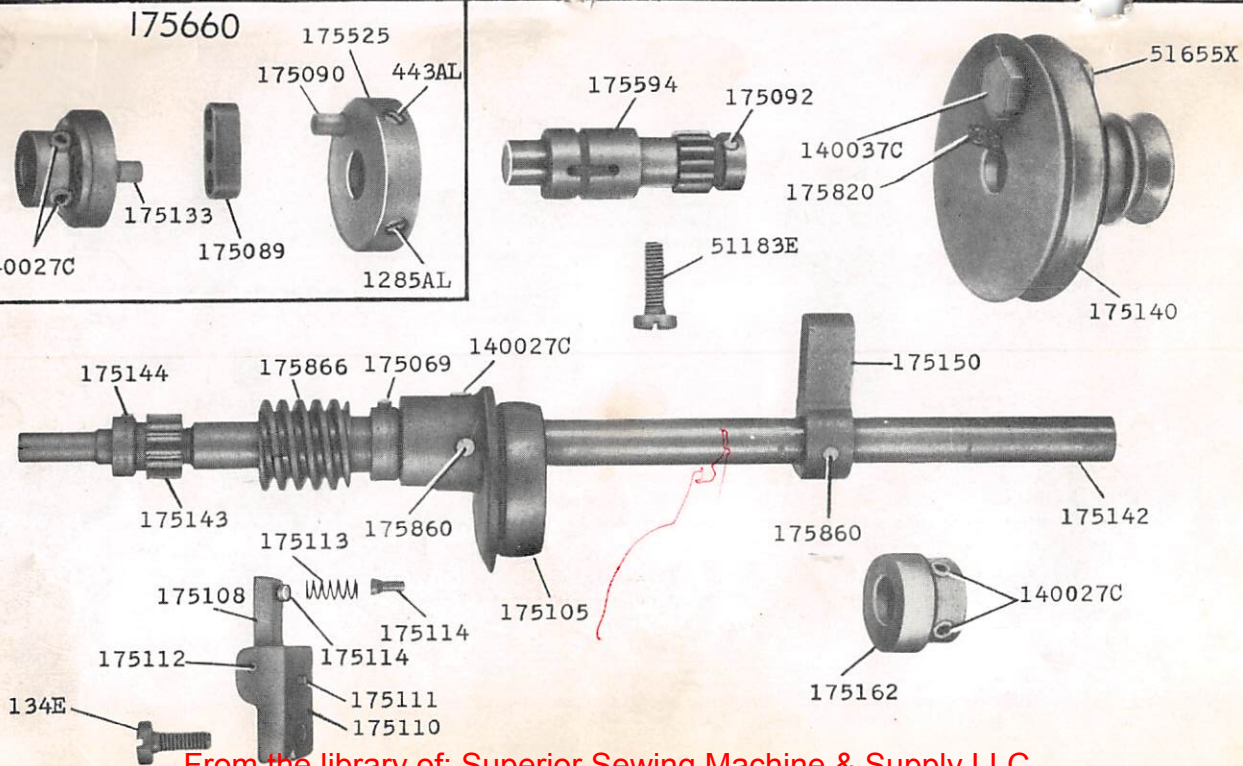
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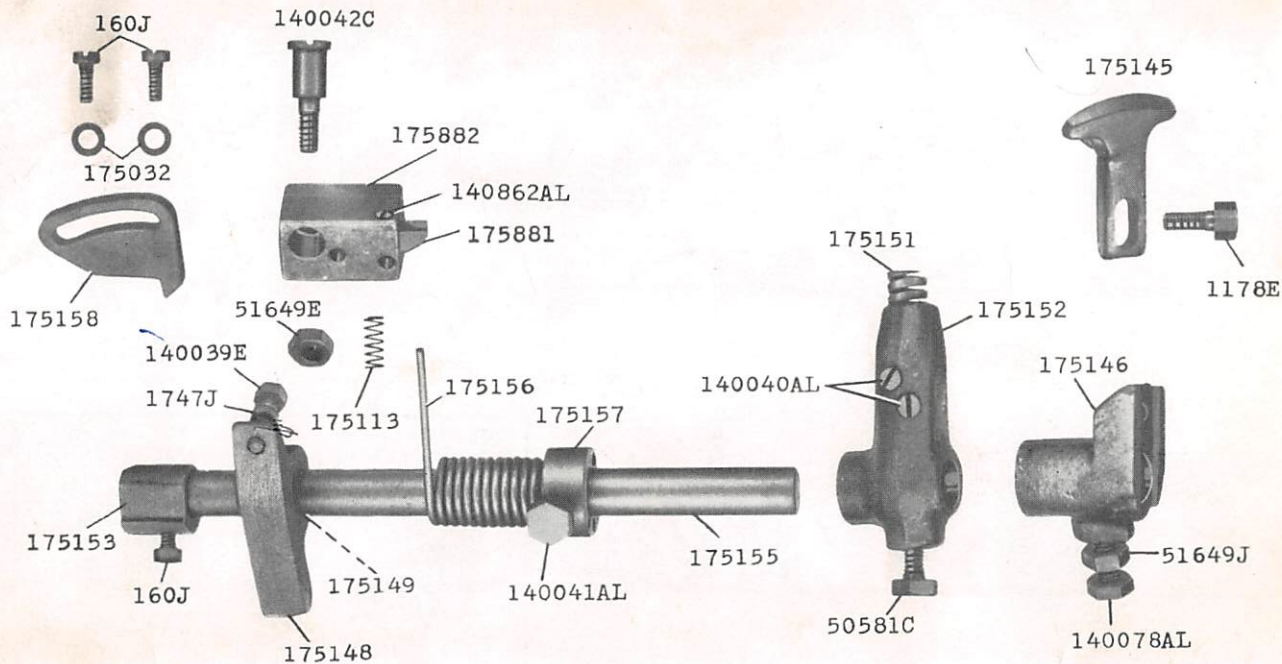
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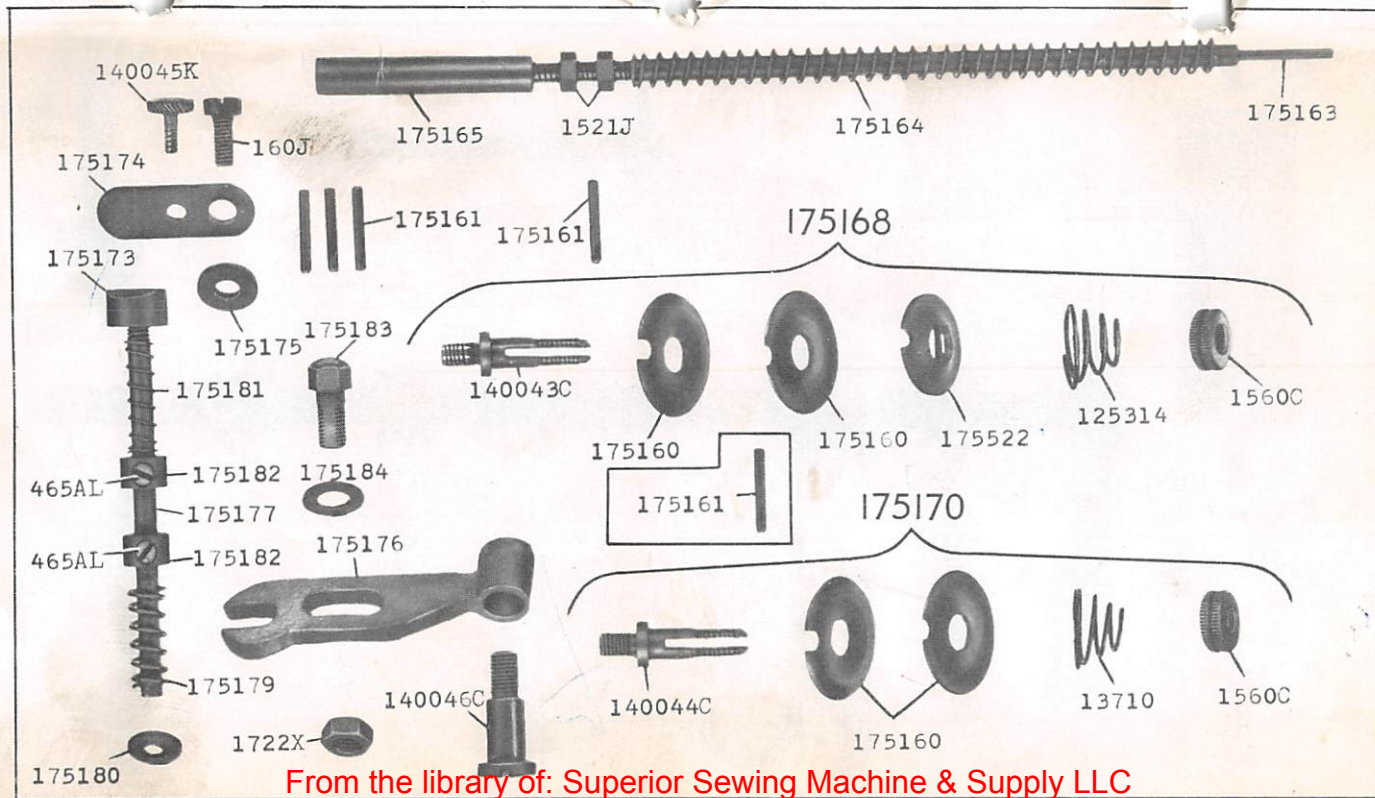
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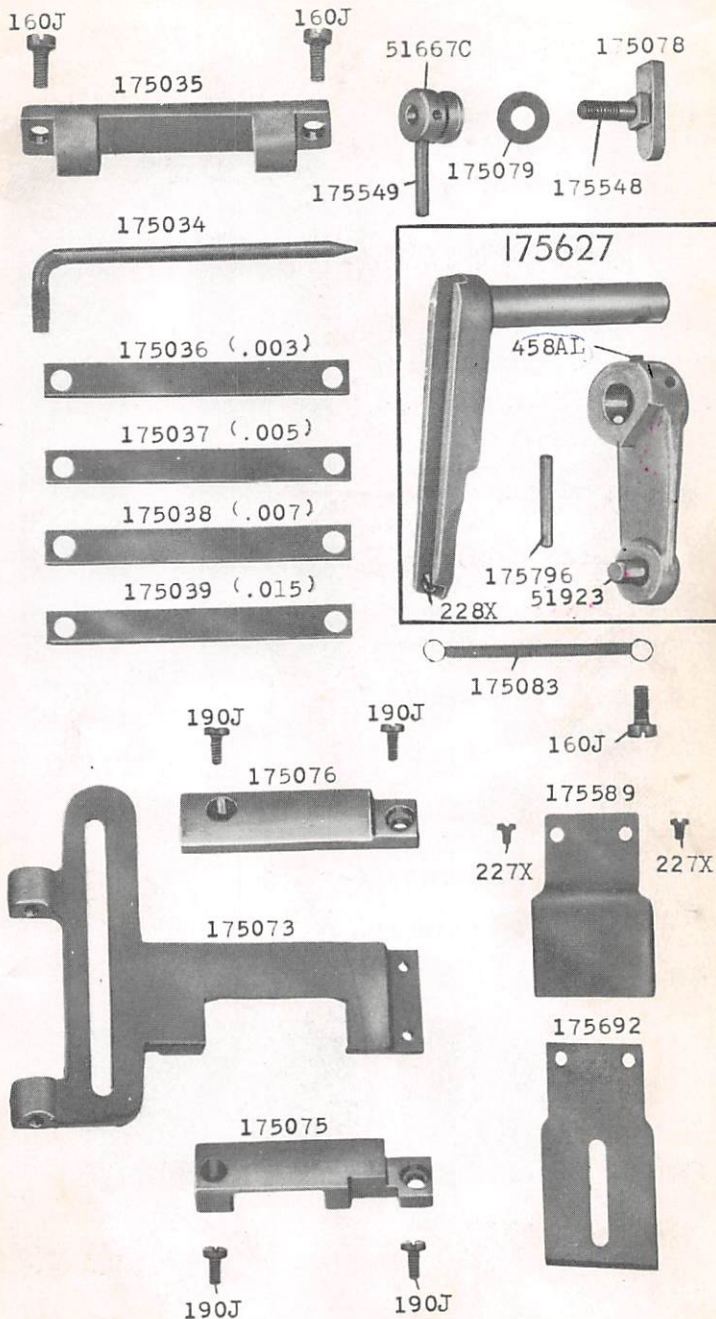
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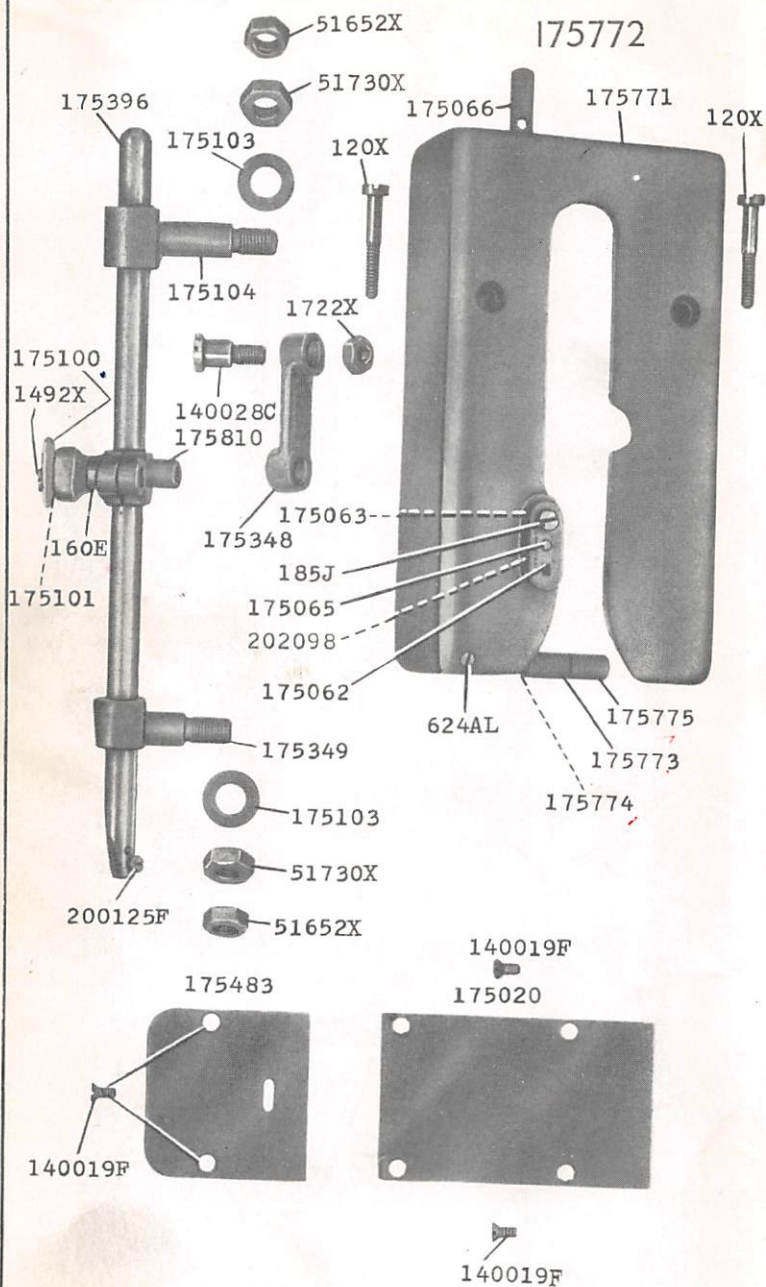
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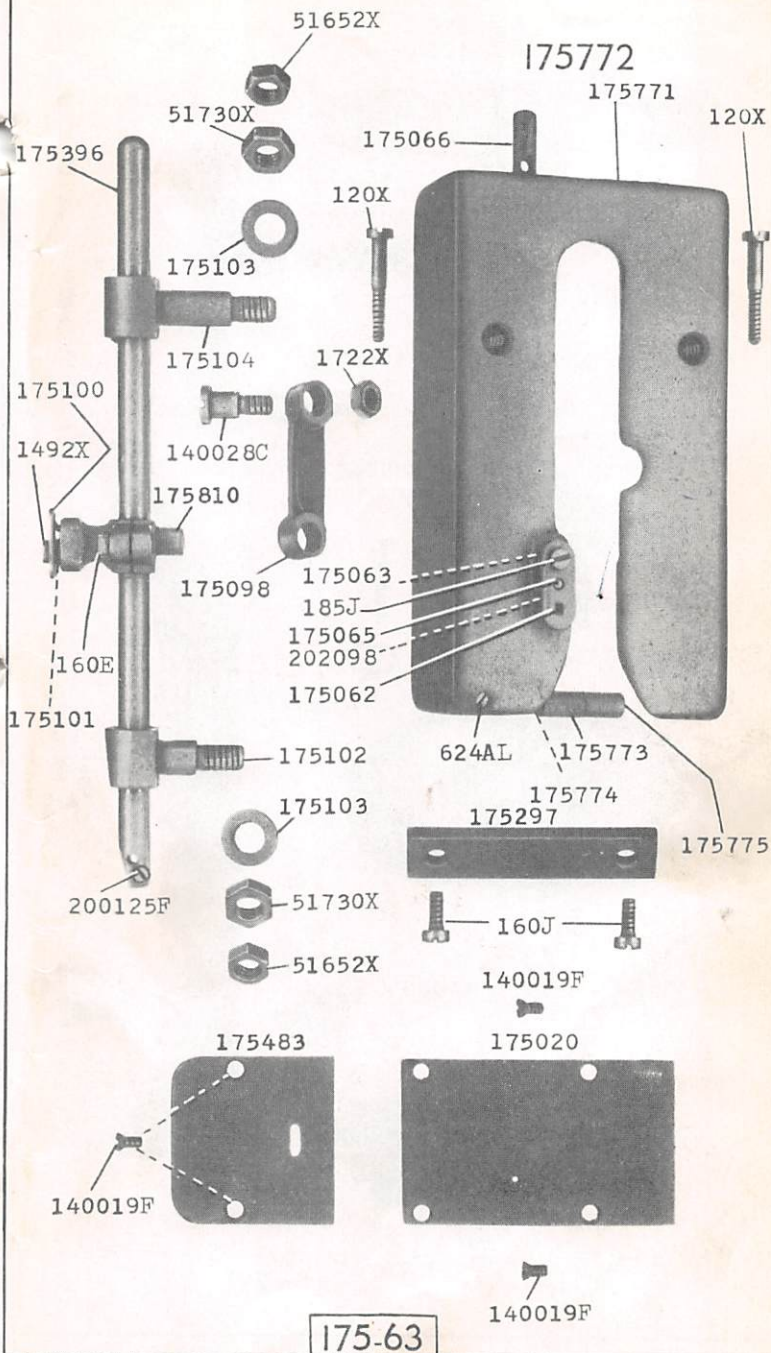


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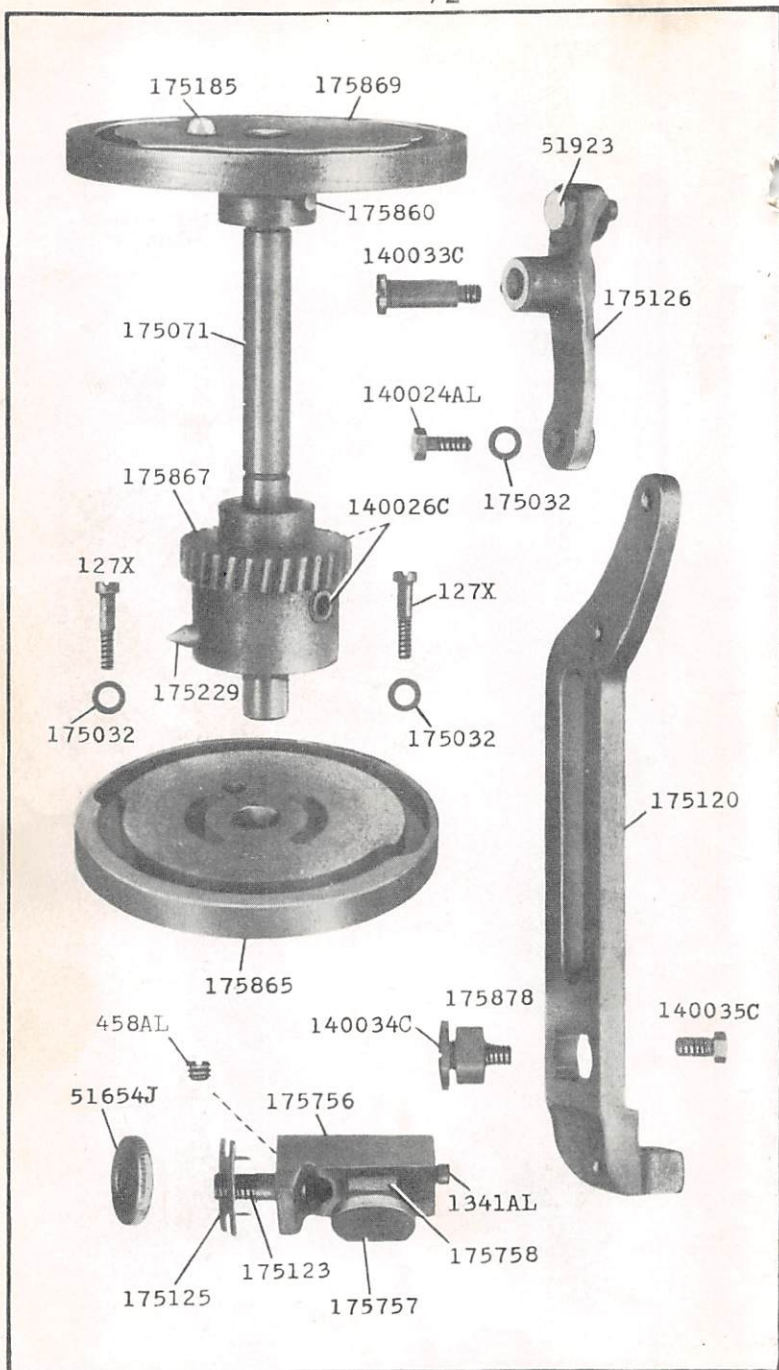
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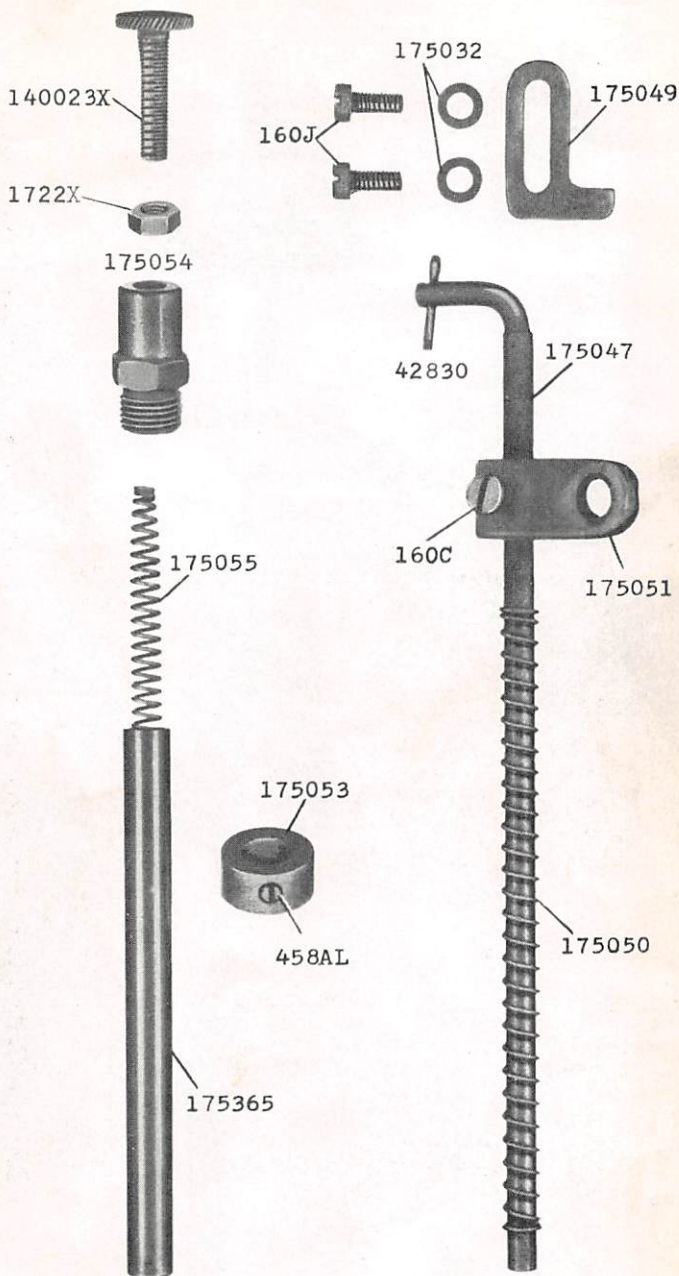


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175726

175734

175806

175056

175058

1472J

680W

175032

140265W

51688J

1498AL

175032

140024AL

175031

175057

175857

175685

175022

175028

140020C

140020C

175040

175021

175027

140021C

228J

175029

228J

175622

175622

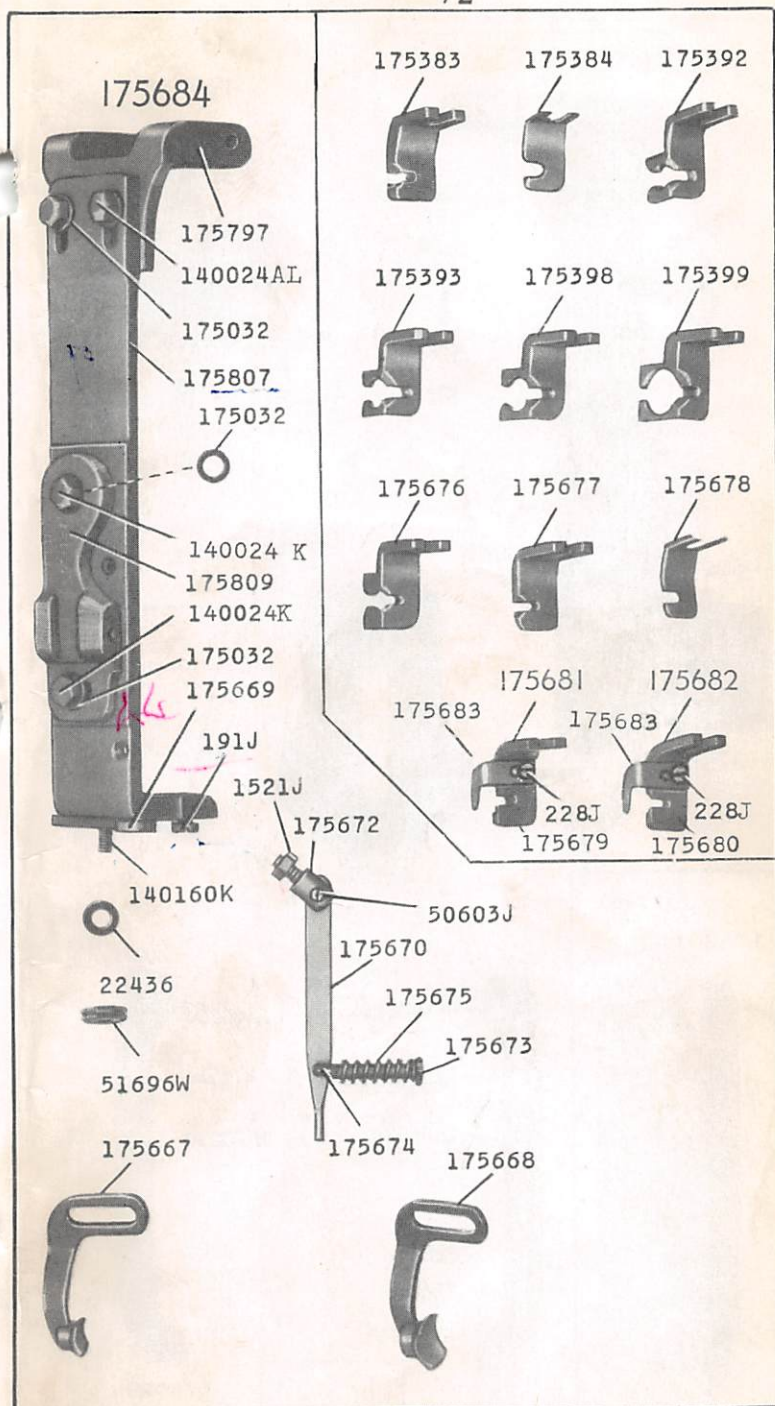
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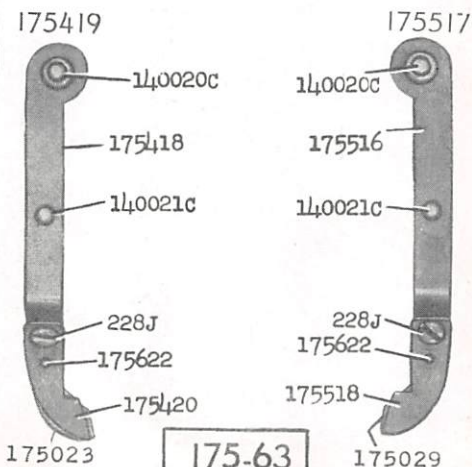
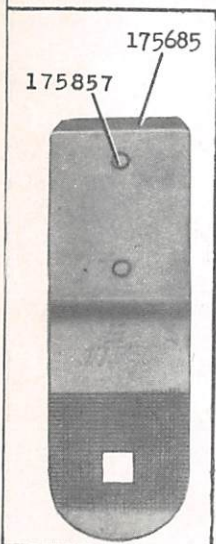
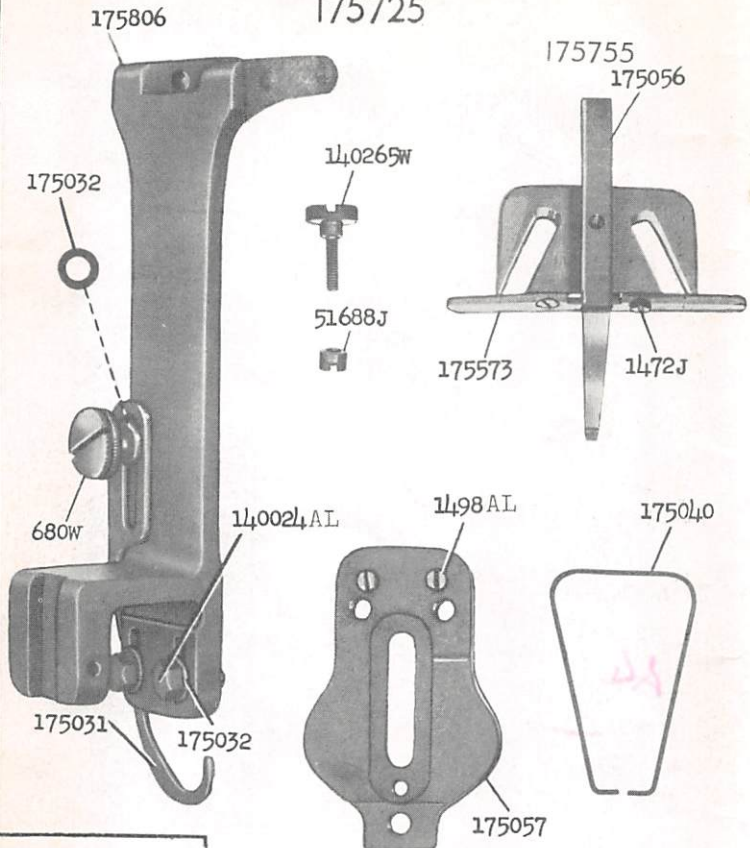
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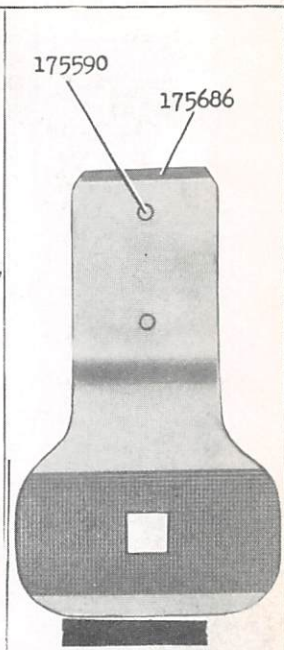
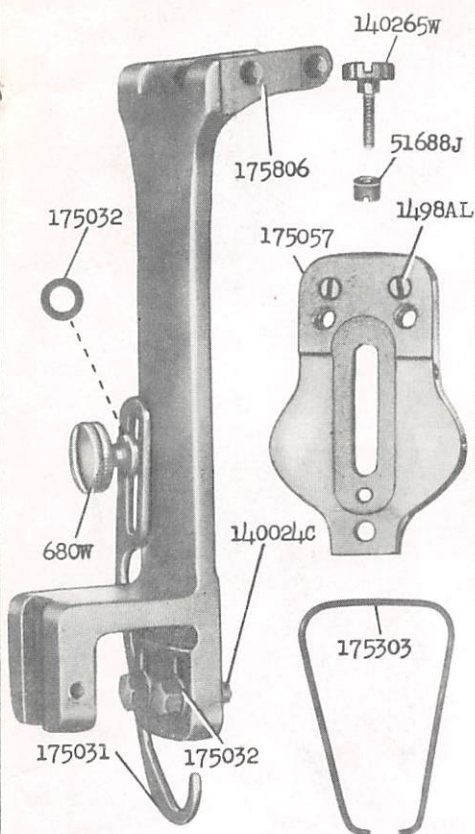
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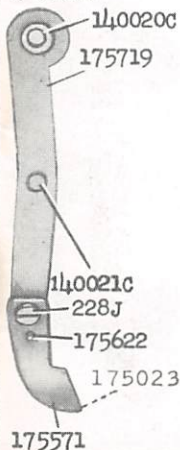
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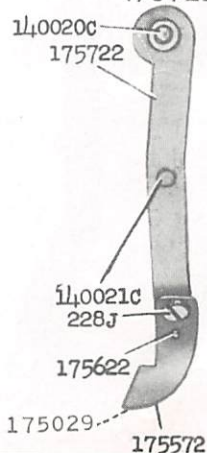
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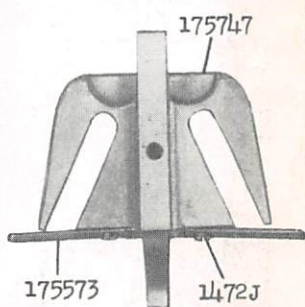
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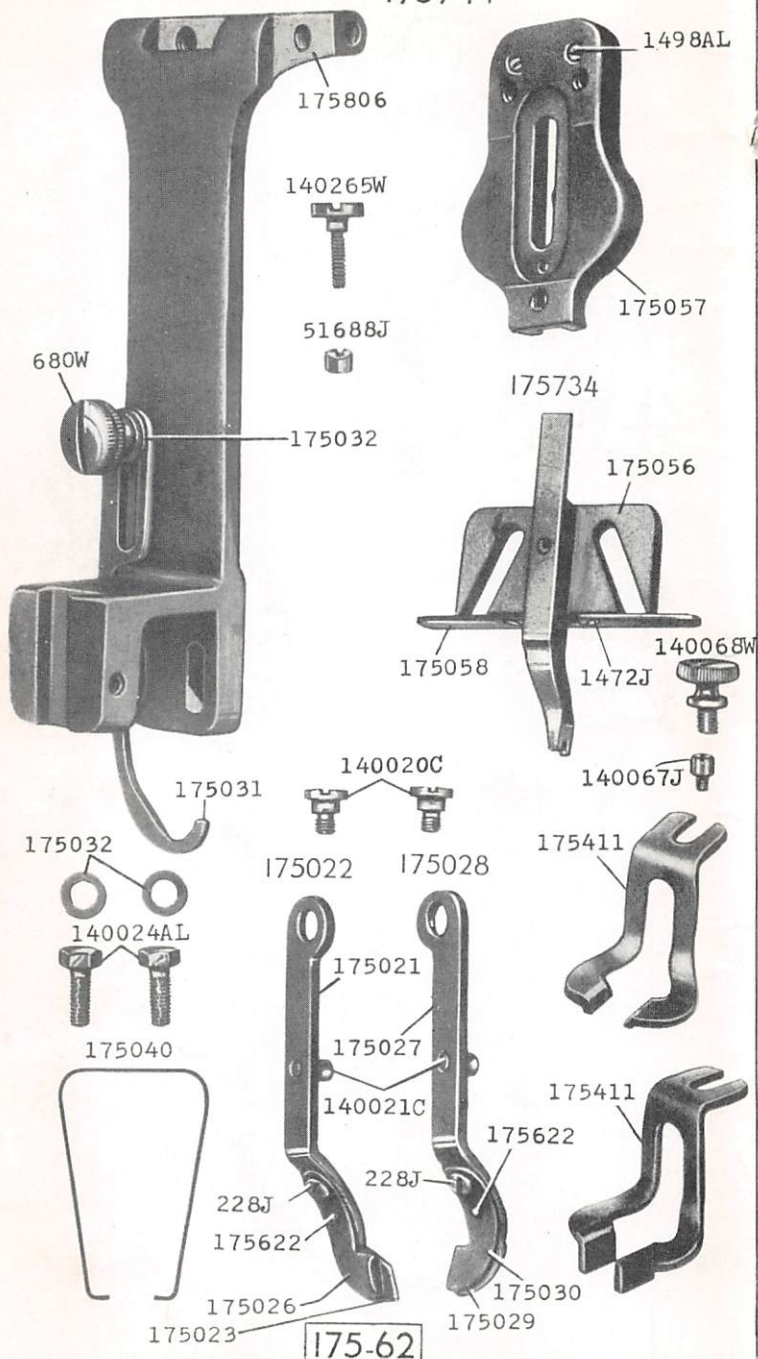


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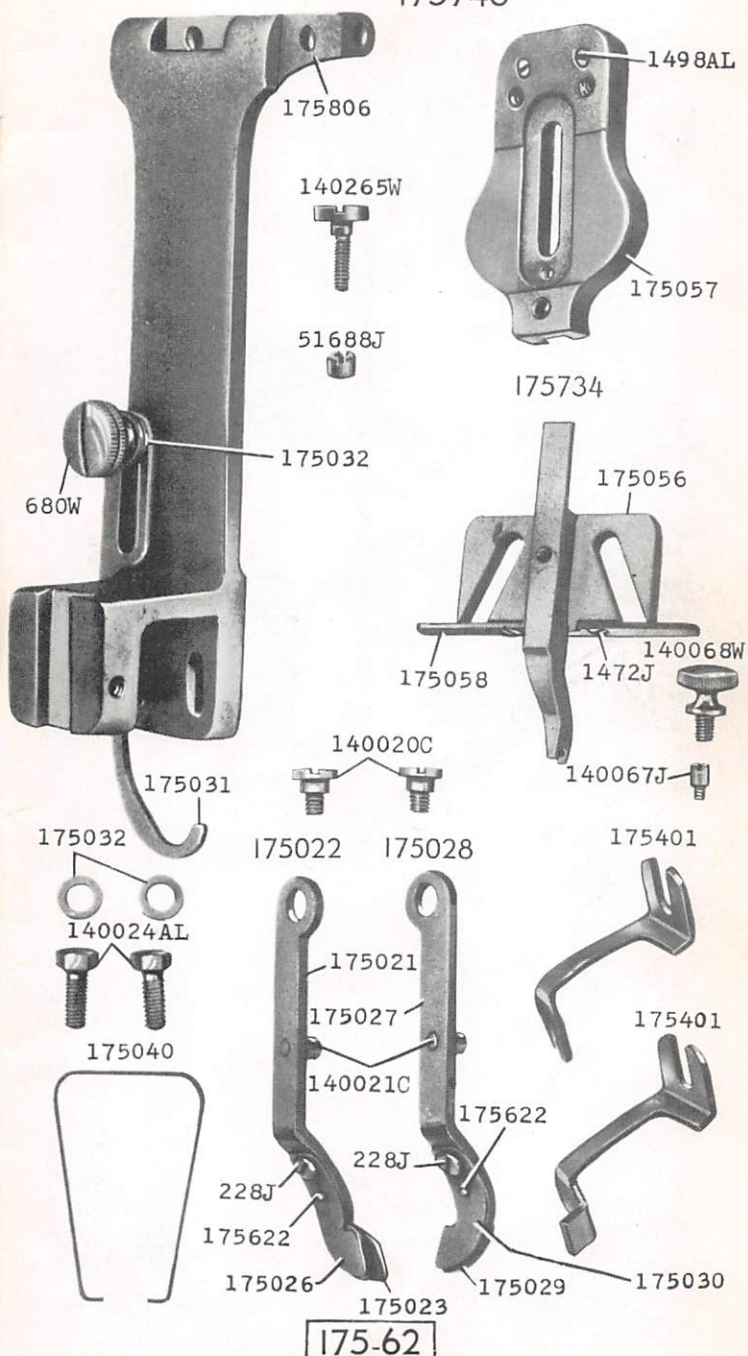
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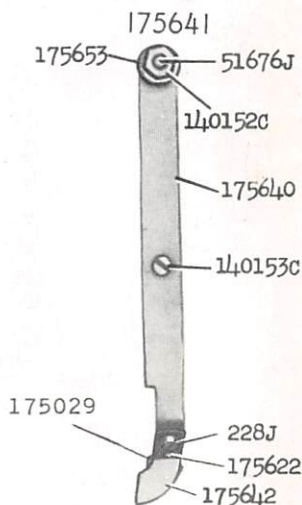
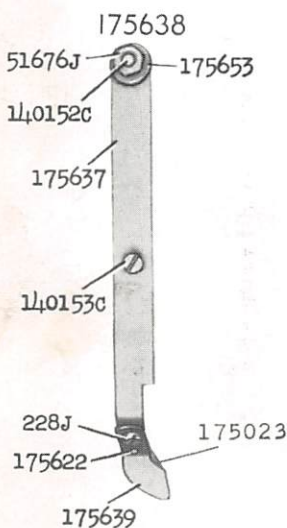
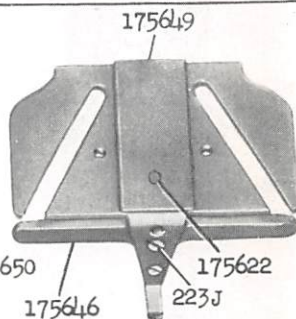
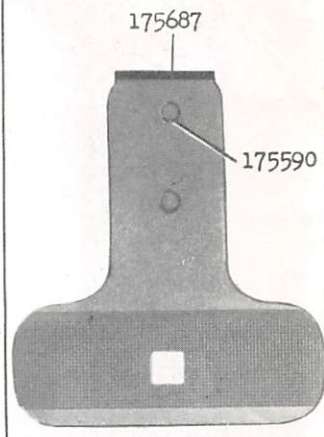
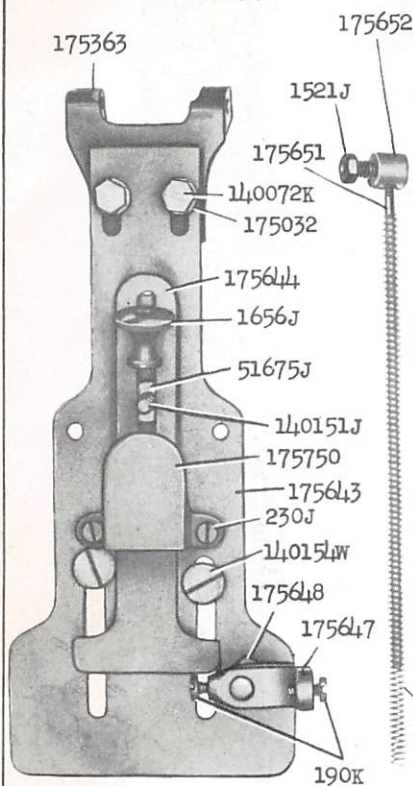
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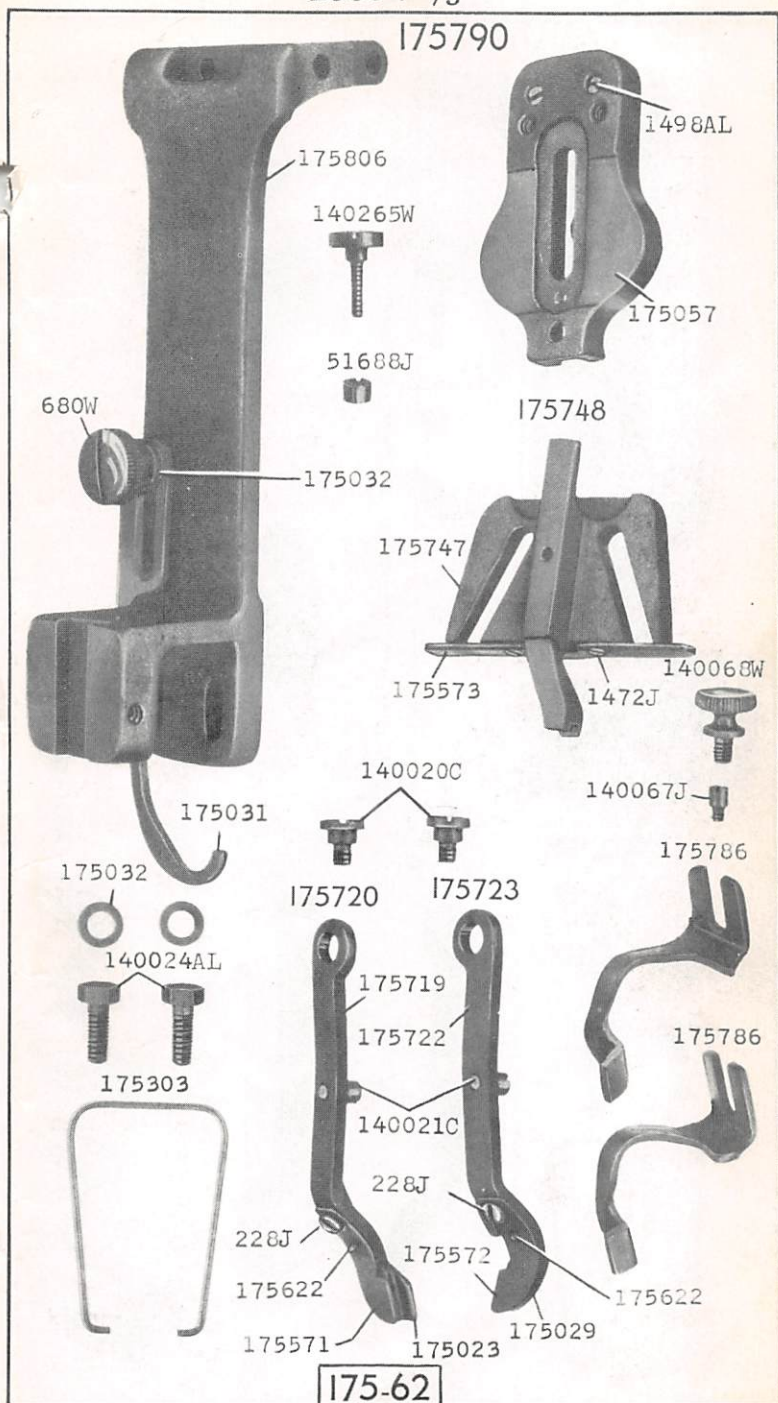
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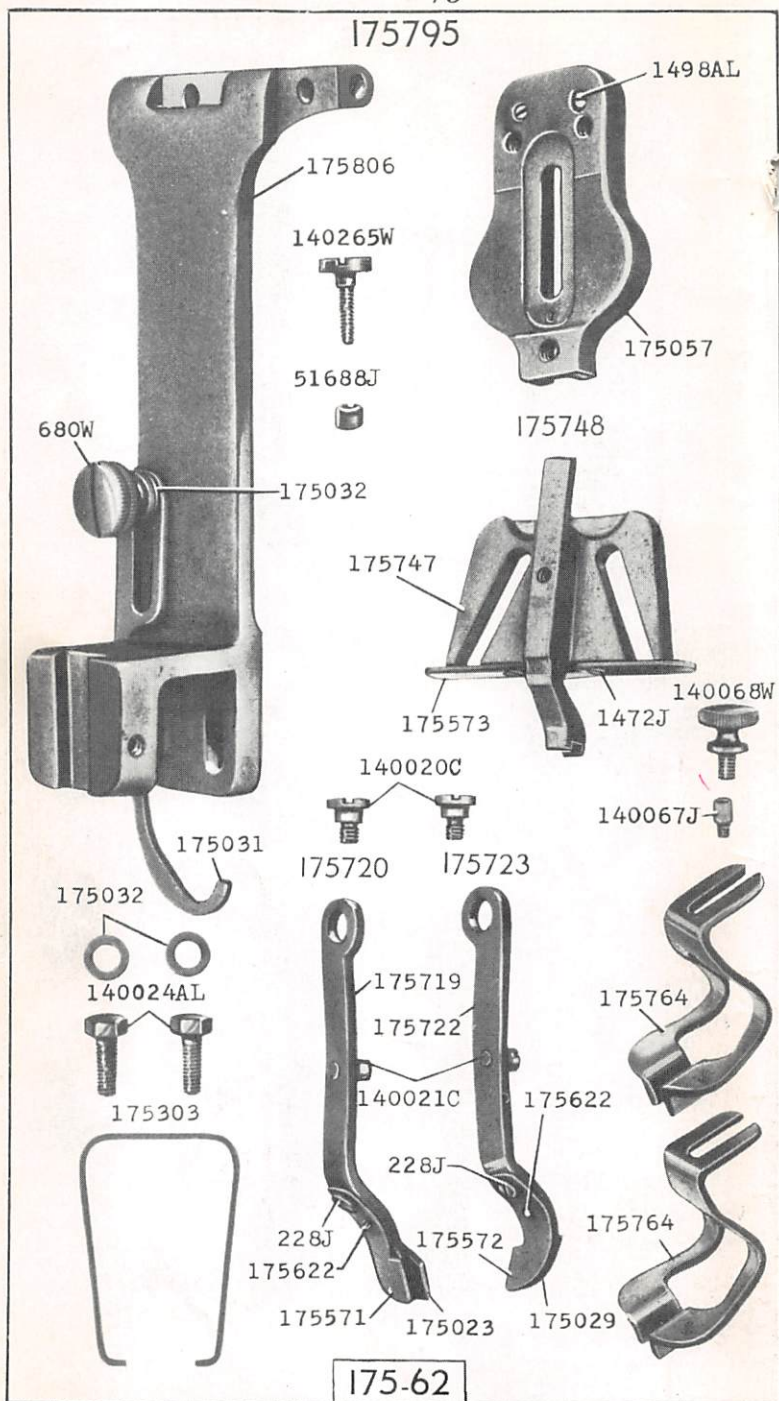


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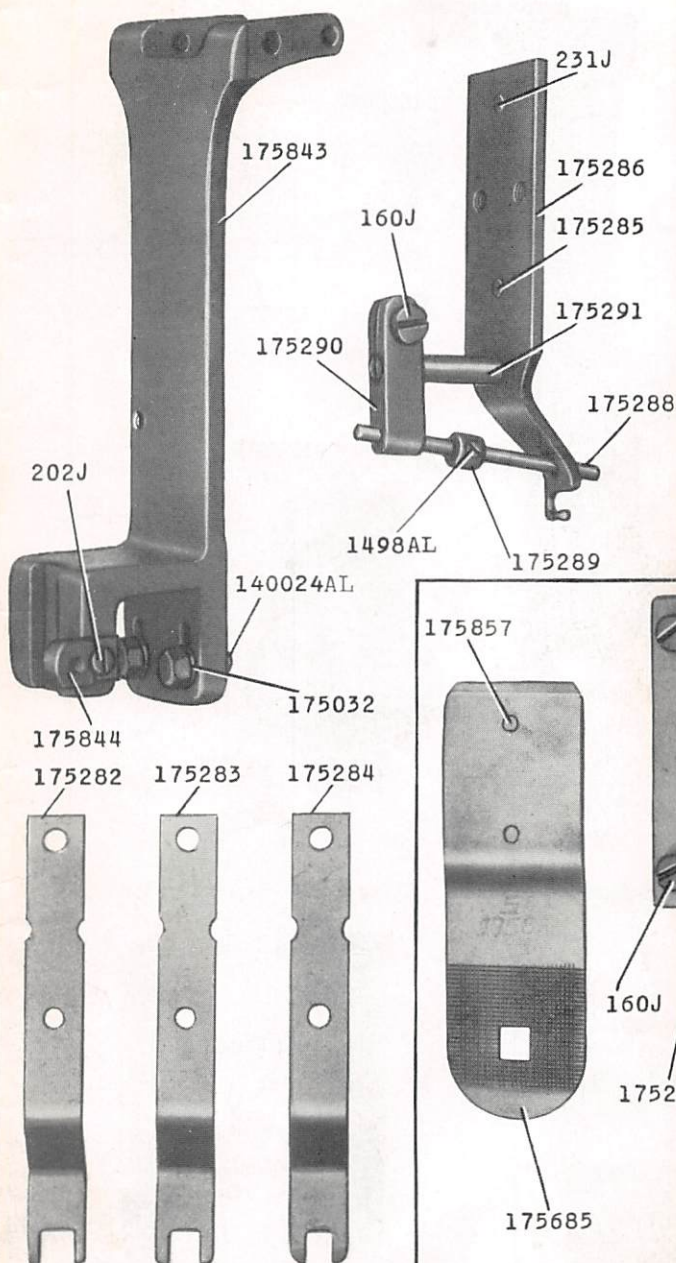
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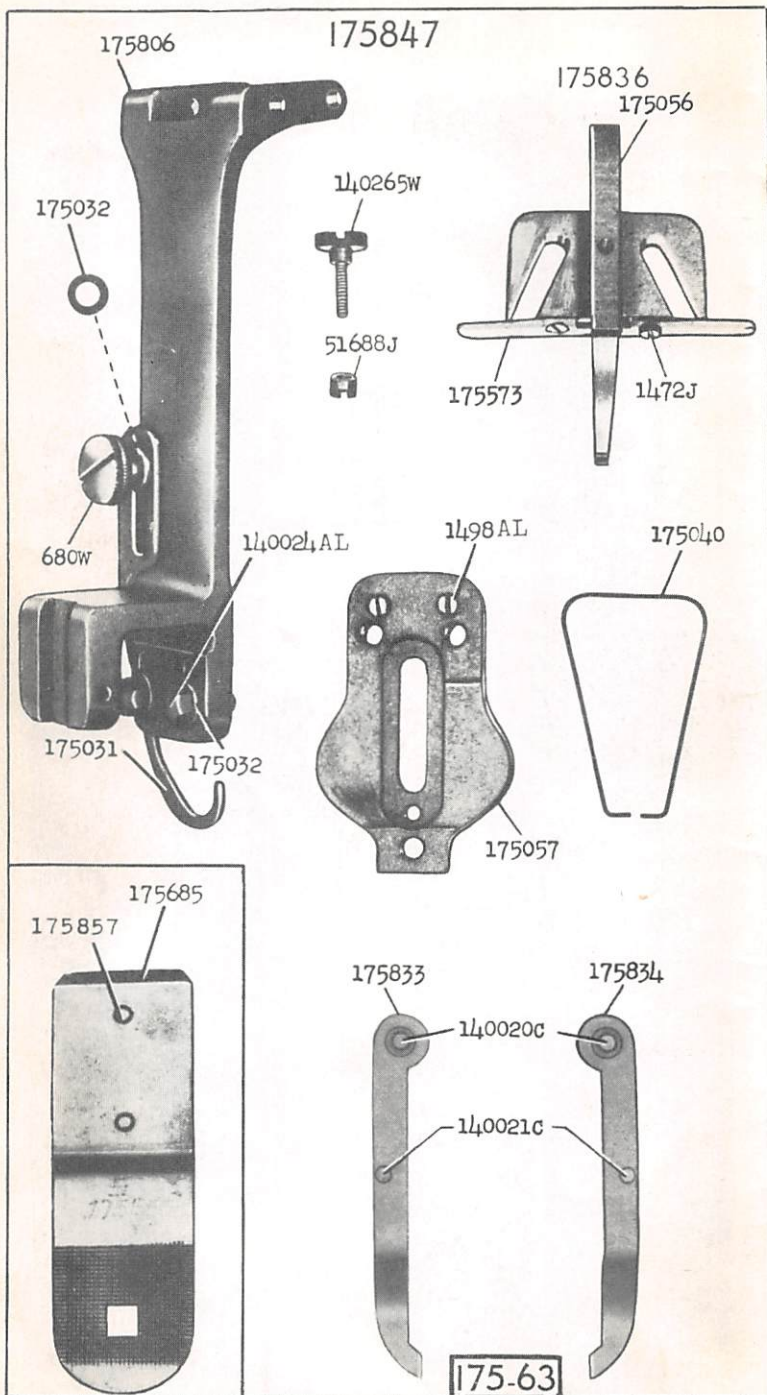
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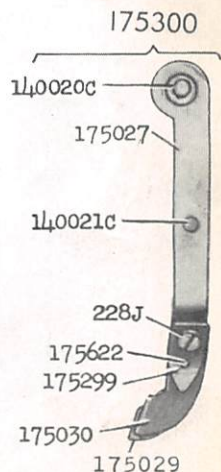
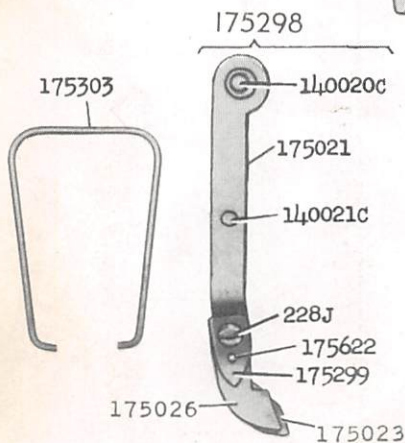
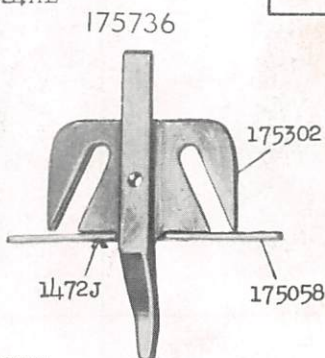
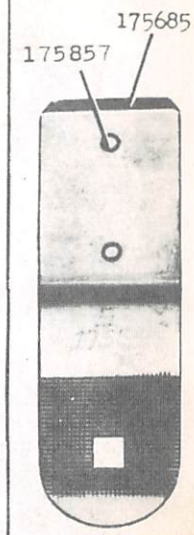
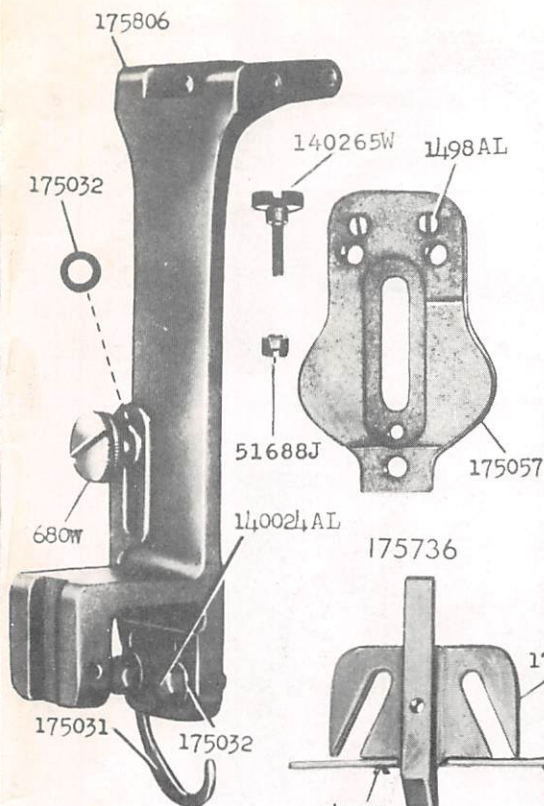
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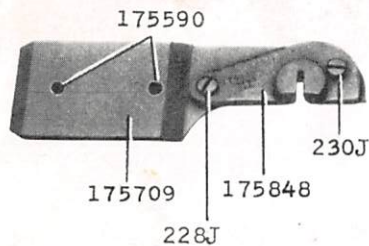
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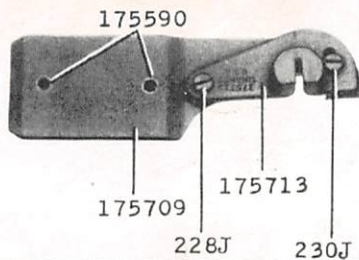
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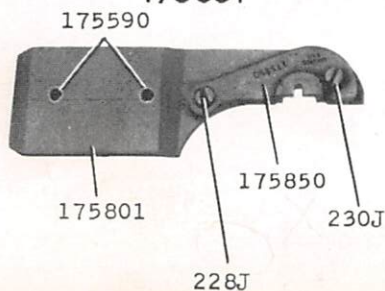
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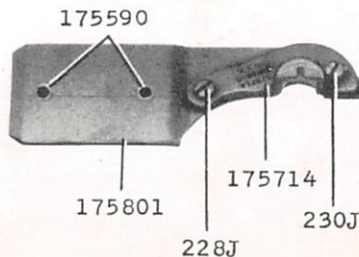
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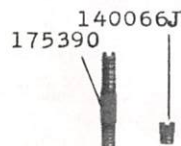
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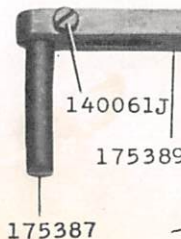
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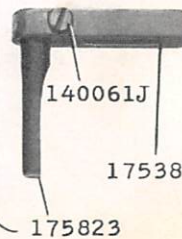
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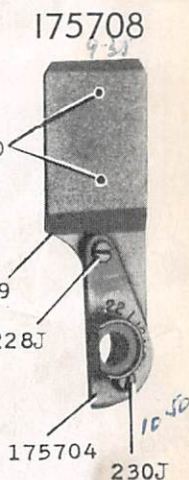
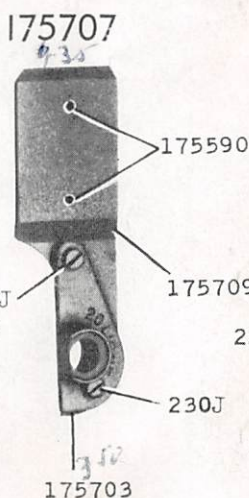
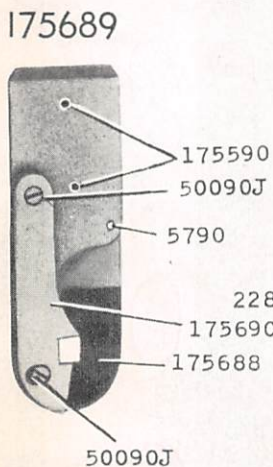
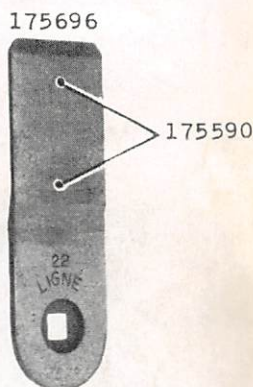
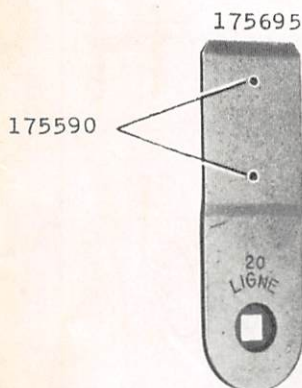
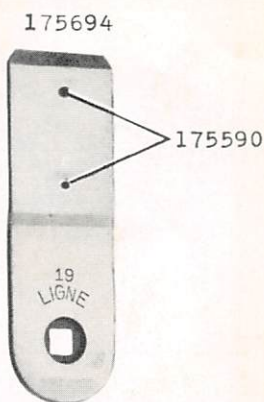
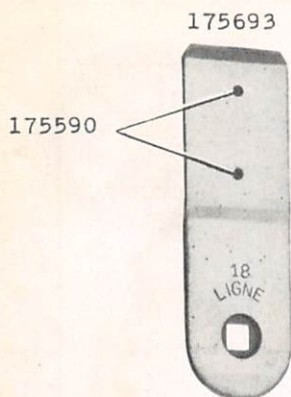


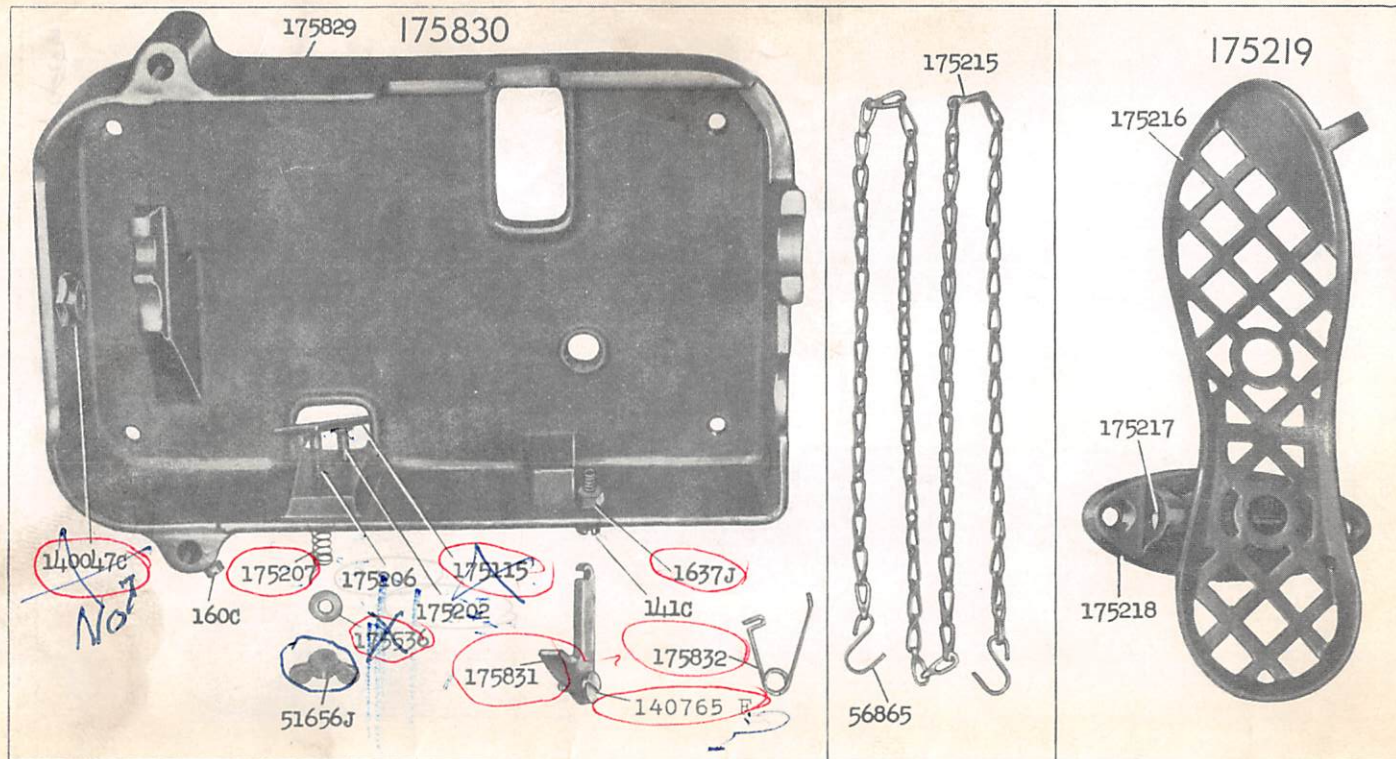
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